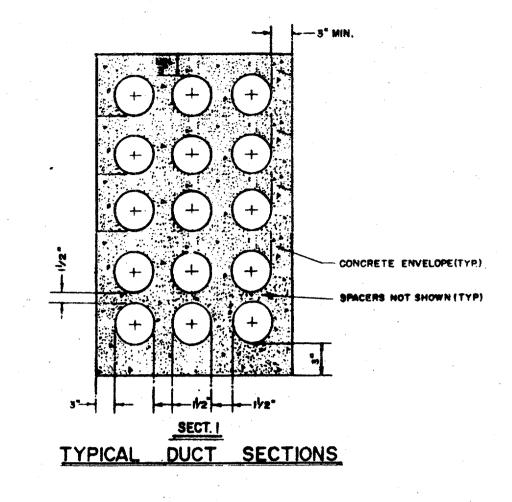


- AND SWAB SIZE FOR CORRESPONDING CONDUIT SIZE. 4. ALL DITCH GUTS WELL BE IN ACCORDANCE WITH EXISTING SAFETY REGULATIONS IN EFFECT.
- B. ALL CONDUIT RUNS ON I.H. & STATE HWY. R.O.W. WILL REQUIRE A MINIMUM OF B" CONCRETE COVER FROM THE UPPERMOST DUCT. AND MIN. 56" COVER, FROM FINISH GRADE.
- 6. SEE PLANS FOR CONDUIT ARRANGEMENT.
- 7 FOR NUMBER, FORMATION, AND SIZE OF CONDUITS SEE JOB PLANS. 8. HIGH EARLY STRENGTH CEMENT PROHIBITED.
- 9. SHOW DITCH ELEVATION @ 50' INTERVALS & EACH GRADE CHANGE AND AT MANHOLE ENTRANCE.
- 10. SHOW MANHOLE FINISH FLOOR ELEVATION. 11. ALL CONDUIT TO BE TYPE II D.B. UNLESS OTHERWISE NOTED ON PLANS.
- 12. STATION EVERY 100 M. IN PLAN VIEW AND EVERY SOM WITH ELEVATION IN PROFILE PLUS STATION AND ELEVATION AT EACH GRADE CHANGE.



SECTIONS OF TYPICAL FORMATION

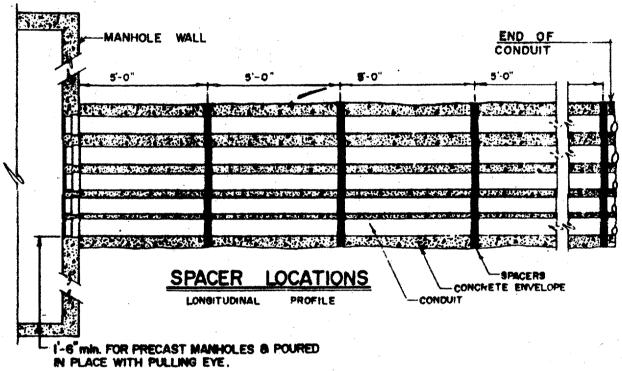


TABLE 2

CONDUIT SIZE	OUTSIDE DIAMETER	TYPE		
2*	2.38"	PVC	·	
. 3*	3.50"	PVC		
4"	4.50 "	PVC		
5"	5.56"	PVC		
; 6°	6. 56 *	PVC		
PVC CEMENT				:

ſ	CONDUIT SIZE	OUTSIDE DIAMETER	TYPE			
ľ	2"	- 2.38"	PVC			
Ī	3*	3.80"	PVC			
T	4*,	4.50 "	PVC	1		<u> </u>
Γ	5"	5.56	PVC			
r	. 6"	6. 56	PVC			
ſ	PVC CEMENT					

DETAIL # 19 CONCRETE SPECIFICATION

THESE SPECIFICATIONS APPLY TO MANHOLE. VAULT, AND DUCT LINE CONSTRUCTION ON THE UMBERGROUND SYSTEMS IN THE DOMITTOWN NETWORK. THE CONCRETE SHALL WE OF ONE OF THE CLASSES SPECIFIED ON THE DRAWINGS POR THE TYPE OF WORK UNDER CONSTRUCTION. THE RATIO OF SAND TO GRAVEL SHALL BE USED SO AS TO OBTAIN AS DEMSE AND ECONOMICAL CONCRETE AS POSSIBLE WITH THE MATERIALS AVAILABLE AND FOR THE CLASS OF WORK UNDER CONSTRUCT-100. BUT IN NO CASE SHALL THE RATIO OF COMENT TO THE INERT CONTENTS BE LESS THAN THE CLASS OF CONCRETE

E. SPECIFICATIONS FOR MATERIALS

- A. CEMENT: THE CEMENT SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR PORTLAND CEMENT" ASTM C-150 FOR TYPE I MODINAL PORTLAND CEMENT AND TYPE 111. HIGH-EARLY-STRENGTH PORTLAND CEMENT. THE CEMENT SMALL BE PROPERLY PROTECTED FROM THE WEATHER WITTL USED AND SHALL BE DRY AND FREE FROM LUMPS WHEN PLACED IN THE MIXER.
- B. SAMD: THE SAMD SHALL COMBIST OF HARD SILICEDUS MATERIAL. FREE FROM VEGETABLE MATTER, ORGANIC MATTER, OR SURFACE COATING. THAT IS INJURIOUS TO CONCRETE. THE GRAINS SHALL OF GRADED IN SIZE FROM ONE-FOURTH INCH DOMM. WITH NOT MORE THAN THENTY-FIVE PER CENT BY WEIGHT WHEN DRY AND RODGED, PASSING A 50 MESH PER LINEAL INCH SIEVE AND NOT NORE THAN FIVE PER CENT PASSING A 100 NESS PER LINEAL INCH SIEVE. THREE PER CENT BY WEIGHT OF CLAY OR LOAM, OR A COMBINATION OF THE TWO. WILL BE PERMITTED PROVIDED THEY ARE WELL PULVERIZED AND DISTRIBUTED THROUGHOUT THE MIX. THE FINENESS MODULUS SHALL NOT BE LESS THAN 2.5 AND NOT
- C. MANHOLE GRAVEL: THE GRAVEL SHALL CONSIST OF CLEAN, HARD, TOUGH STONES FREE FROM VEGETABLE MATTER. GREANIC MATTER, OR SURFACE COATING, RANGING IN SIZE FROM ONE & ONE MALF INCH DOWN, NOT MORE THAN FIVE FER CENT BY WEIGHT WHEN DRY AND ROODED. PASSING A SCREEN NAVING FOUR MESNES PER LINEAL INCH AND NO INTERMEDIATE SIZES SMALL SE REMOVED.
- D. CONDUIT GRAVEL: THE GRAVEL SHALL CONSIST OF CLEAN, TOWN STONES, FREE FROM VEGETABLE MATTER, ORGANIC MATTER, OR SURFACE COATING, RANGING IN SIZE FROM ONE-HALF INCH DOME, NOT MORE THAN FEVE PER CENT BY MEIGHT MICH DAY AND ROSDED, PASSING A SCREEN NAVING FOUR MESHES PER LIMEAL INCH AND NO INTERMEDIATE SIZES SMALL SE RÉSOVES.
- E. MATER: THE WATER USED FOR MIXING OR SPRINKLING CONCRETE SMALL BE CLEAR AND FREE FROM EARTH, SILT, ALKALI, SALT, OR OTHER DETRIMENTAL IMPURITIES. WHEN POSSIBLE CITY WATER WILL SE USED.
- F. STEEL: NETAL REINFORCEMENT DEFORE DEING PLACED SHALL DE FREE FROM LOGGE MIST SCALE, MEASE. CLAY OR STHER COATINGS THAT WILL DESTROY OR REDUCE THE BOND. THE STEEL SHALL CONFORM TO THE LATEST EDITION OF "SPECIFICATION FOR DEFORMED BILLET-STEEL MARS FOR CONCRETE REINFORCEMENT" DATH A-615.)

M. FIELD TEST FOR MATERIALS

FIELD TESTS SHALL BE WASE AS OFTEN AS 13 NECESSARY TO INSURE THE MATERIALS CONFORMING TO THE FOREGOING SPECIFICATIONS. THE NETHOD OF MAKING THESE TESTS SHALL BE IN ACCOMMANCE WITH THE RECOMMENDATIONS OF THE AMERICAN SOCIETY FOR TESTING NATERIALS FOR CONCRETE AND CONCRETE AGGREGATES.

IT CLASSES OF CONCRETE AND MIX DESIGN

TABLE I	A	•	¢
CLASS OF CONCRETE:	2000 psi	3000 pei	3000 ps (
MATER CONTENT (INCLUDING	FREE SURFACE MOISTURE)		
BY WEIGHT	.60	.50	. 58
SALLOWS PER SACK	7.5	8.5	6.5
MINIMUM COUNT CONTENT			
POUNDS PER CUBIC YARD	375	. 520	520
SACKS PER CUBIC YARD	•	5.5	5.5
TYPE CEMENT	1	İ	III (NION EARLY)
ALLOMABLE SUBM	5"-6"	4"-5"	3"-4"
MINIMAN FINE AGGREGATE	eox.	39%	. 17%
MAXIMUM AGGREGATE SIZE	1/2*	1 1/2"	t 1/g=

- 1. FOR DUCT LINE INSTALLATION USE CLASS A (2000pel) CONCRETE, OR AS SPECIFIED ON PLANS. 2. FOR MANMOLE AND VAULT INSTALLATIONS USE CLASS 8 (9000pci) CONCRETE. 3. FOR STREET BASE REPAIR USE CLASS C (3000pel) CONCRETE.
- B. READY-MIX CONCRETE SHALL BE MIXED AND DELIVERED IN ACCORDANCE WITH THE REQUIREMENTS SET FORTH IN THE LATEST EDITION OF "SPECIFICATIONS FOR READY-MIX CONCRETE" ASTM C-94.
- C. CONCRETE MADE BY VOLUMETRIC BATCHING AND CONTINUOUS MIXING SMALL CONFORM TO THE REQUIRMENTS SET FORTH IN THE LATEST EDITION OF "SPECIFICATIONS FOR CONCRETE NADE BY VOLUMETRIC BATCHING AND CONTINUOUS MIXING" ASTM C-685.

D. ALL CONCRETE SHALL BE PLACED WITHIN ONE HOUR AFTER MIXING.

DESIGN AND MIXING OF MORTAR AND CONCRETE MAND MIXES

- MORTAR SMALL SE COMPOSED OF ONE PART TYPE I PORTLAND CENENT TO 2 3/4 PARTS GRADED STANDARD SAND BY VOLUME. THE SAND SHOULD NOT BE EXCESSIVELY WET OR ENTIRELY DRY WHEN NEASURED.
- B. CONCRETE NAME NOT DESIGN FOR SMALL JOBS THE FOLLOWING MANGERS REFER TO THE VOLUMES, RESPECTIVELY, OF CEMENT, SAND, AND AGGREGATE TO BE USED FOR EACH WIX.
- 1. (1:2:2 1/4) FOR USE WITH MAXIMUM AGGREGATE SIZE OF 1/2. 2. (1:2 1/4:3) FOR USE WITH MAXIMEM ASSRESATE SIZE OF 1 1/2.
- C. MIXING OF CONCRETE THE CENENT AND NATURAL MITED AGGREGATE SHALL BE HEASURED IN SUITABLE CONTAINERS. THE MIXTUPES SHALL BE PORPORTIONED BY WOLLDE, EACH ITEM BEING MEASURED, LOOSE AND SEMERATELY. IF MACHINE MIXED IN A ROTARY TYPE BATCH MIXER, THE SPEED OF THE OUTSIDE EDGE OF THE DRIM SHALL BE ABOUT 120 FEET PER MINUTE: DRY MIX THE CEMENT AND AGGREGATES UNTIL OF UNIFORM MIXTURE. WATER SMALL THEN BE ADDED UNTIL A WORKABLE MIXTURE IS PRODUCED. EACH BATCH OF CONCRETE SHOULD BE USED INMEDIATELY AFTER MIXING.
- D. MIX!MS OF HORTAR THE CEMENT AND SAND SHALL SE MIXED DRY UNTIL OF UNIFORM COLOR. WATER SHOULD THEN BE ADDED AND THE MIXTURE TURNED UNTIL IT FORMS A UNIFORM AND WORKABLE PASTE. EACH BATCH OF MORTAR SHOULD BE USED INNEDIATELY AFTER MIXING.

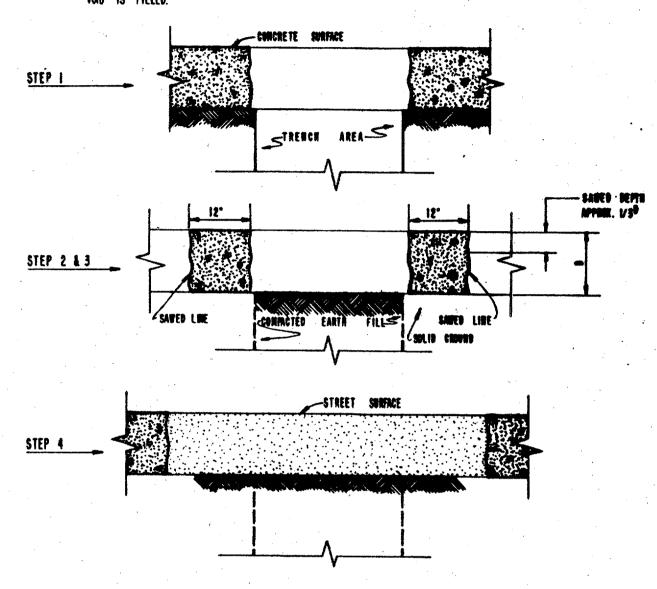
II PLACING OF CONCRETE

- A. DUCT LINES: THE CONCRETE FOR COMMIT LINES SHALL BE PLACED HONOLITHICALLY INMEDIATELY AFTER MIXING. THE CONCRETE WILL BE SO TAMPED OR PUDDLED SO AS TO MAKE A DENSE CONCRETE ENVELOPE AROUND THE DUCTS. IF RECESSARY TO JOIN A NEW CONDUIT LINE ONTO ONE IN WHICH THE CONCRETE HAS SET. THE DLD SURFACE SHALL BE CLEANED, ROUGHENED AND WETTED.
- B. MANNOLES AND TRANSFORMER VAULTS: THE CONCRETE FOR MANNOLES AND VAULTS SHALL BE PLACED INDEDITATELY AFTER MIXIMO. THE CONCRETE SHALL BE PLACED SO AS TO KEEP THE SURFACE OF THE CONCRETE LEVEL TO PREVENT ANY FLOWING OF THE CONCRETE IN THE FORMS." THE CONCRETE SHALL BE CONTINUOUSLY SPACED TO EXPEL AIR POCKETS. THE TOP OF THE MALLS SMALL BE WELL CLEPNED, ROUGHENED AND METTED HOREDIATELY BEFORE FOURTHS THE ROOF SLAB.
- C STREET PAYBURNT: SEE PETAIL #20

DETAIL #20

SEQUENCE OF CONSTRUCTH

THE CONCRETE PAYEMENT WILL BE SAWED TO A DEPTH OF APPROXIMATELY ONE THIRD OF THE BEPTH OF PAYEMENT, PARALLEL TO THE LINE OF TRENCH, ONE FOOT BACK OF SOLID GROUND. PAYING BREAKERS CAN THEN BE USED TO BREAK THE EXCESS CONCRETE.



BE THE SAME AS SERVENCE, EXCEPT STEP 3. THE ASPHALT WILL BE CUT IN A STRAIGHT LIM

BREAKING AND REPLACEMENT DETAILS

III. PROTECTION OF FRESH CONCRETE

CONCRETE SHALL BE KEPT MOIST BY SPRINKLING WITH WATER FOR A PERIOD SUITABLE TO THE CHARACTER OF THE STRUCTURE. MALKING OR WORKING OVER FINISHED SURFACES SHALL NOT BE PERMITTED UNTIL SAME MAYE SUFFICIENTLY SET. FINISHED STREET SURFACES SHALL BE WELL BARRICADED FOR AT LEAST FORTY-FIGHT HOURS AFTER PLACEMENT. FORMS AND BRACINGS FOR WALLS OF MANHOLES AND TRANSFORMER VAULTS SHALL NOT BE DISTURBED DURING THE FIRST THIRTY_SIX HOURS AFTER CONCRETE HAS BEEN PLACED. FORMS AND BRACINGS FOR ROOFS OF MAINHOLES AND TRANSFORMER VAULTS SHALL NOT BE REMOVED FOR AT LEAST SEVEN DAYS AFTER CONCRETE

TIII FINISH

UNLESS ESPECIALLY CALLED FOR. NO WORK IS TO BE DONE BY WAY OF FINISHING CONCRETE TO SURFACES AFTER THE FORMS ARE REMOVED, EXCEPT THAT SERIOUS FAULTS IN THE CONCRETE SURFACE SHALL BE CHISELED OUT AND POCKET FORMED AND FILLED WITH CEMENT MORTAR IN SUCH A MANNER THAT THE PATCH IS SECURELY KEYED INTO THE

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