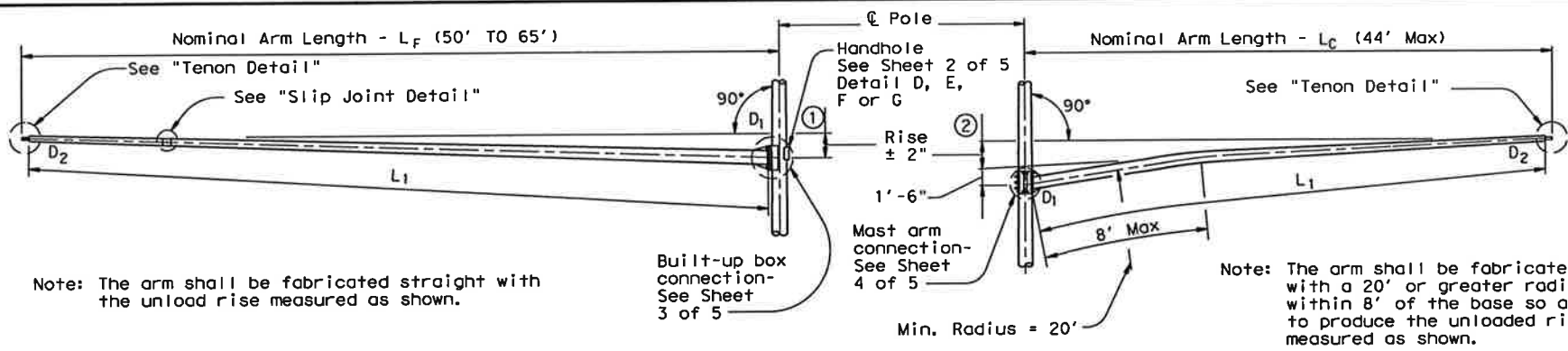


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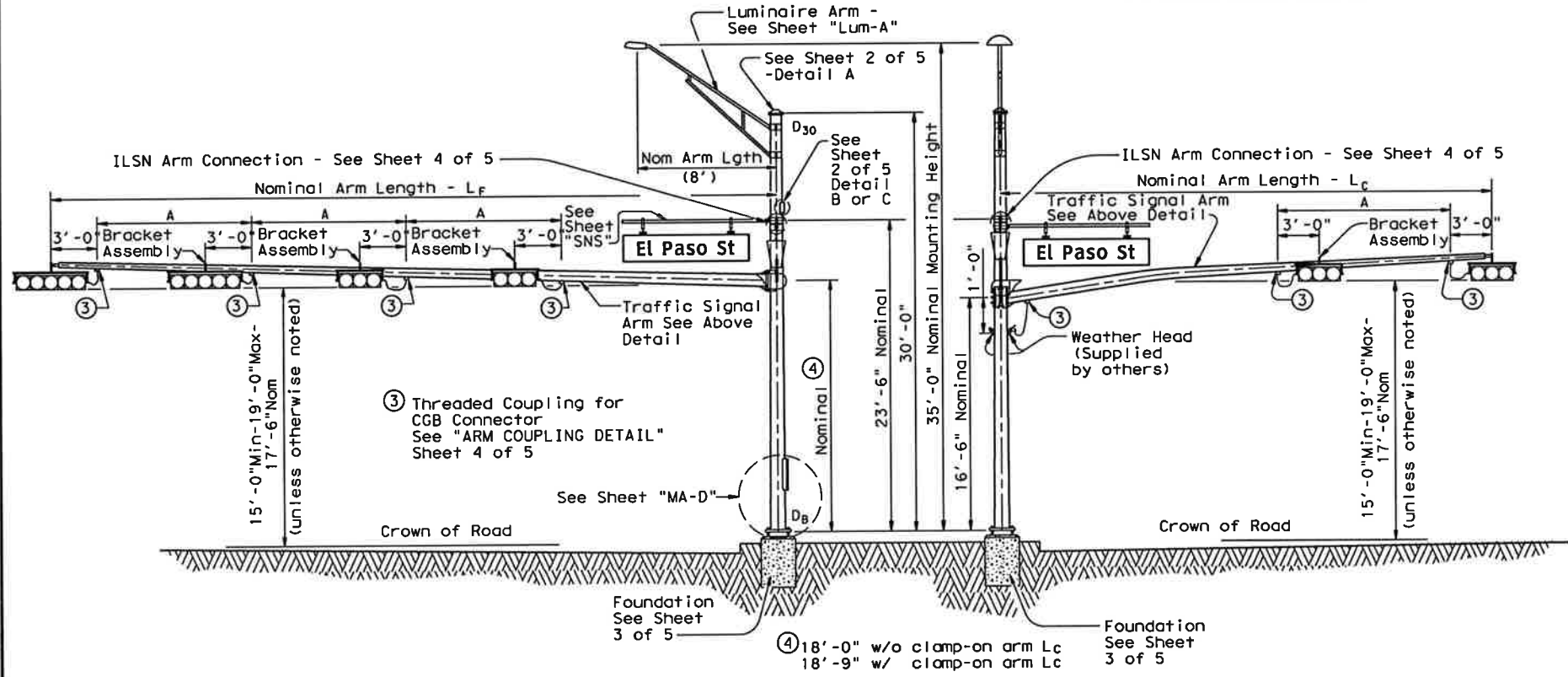


FIXED MOUNT TRAFFIC SIGNAL ARM

① See Sheet 3 of 5 for Arm Rise

CLAMP-ON TRAFFIC SIGNAL ARM (IF REQUIRED)

② See Sheet 4 of 5 for Arm Rise and Clamp-on Arm Details



ELEVATION

(Showing fixed mount arm)

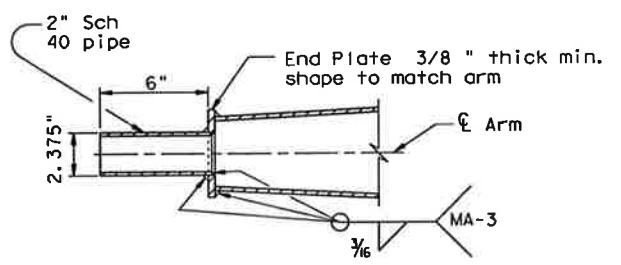
STRUCTURE ASSEMBLY

ELEVATION

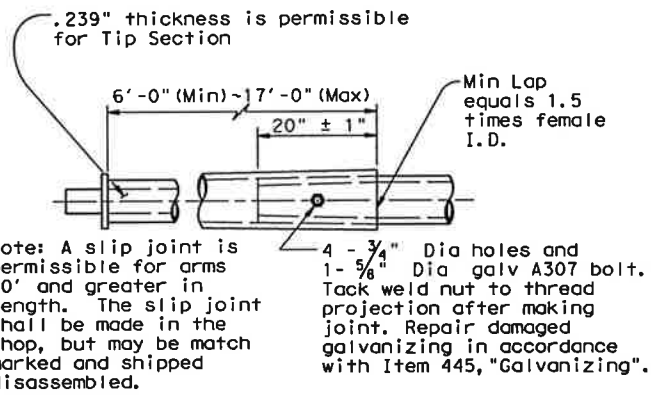
(Showing clamp-on arm)

TABLE OF DIMENSIONS "A"

Arm Length	24'	28'	32'	36'	40'	44'	50'	55'	60'	65'
Arm Type II	10'	11'	12'	13'						
Arm Type III			10'	11'	12'	12'				
Arm Type IV							12'	12'	12'	12'



TENON DETAIL



SLIP JOINT DETAIL (FIXED MOUNT ARM)

GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications thereto. Design Wind Speed can be either 100 mph or 80 mph plus a 1.3 gust factor. If clamp-on traffic signal is required, designs are based on an arm included angle of 90 degrees or more. Angles of less than approximately 75 degrees will require a special design.

Poles are designed to support one 8'-0" luminaire arm, two 9'-0" internally lighted street name (ILSN) signs and two traffic signal arms with limited length combinations.

Each arm with its related attachment is shown below

Arm	Equivalent DL ⑤	WL EPA ⑤⑥
8' Luminaire Arm	Luminaire 60 lbs	1.6 sq ft
9' ILSN Arm	Sign 85 lbs	11.5 sq ft
50' to 65' Fixed Mount Arm	Signal Loads 310 lbs	52 sq ft
Up to 44' Clamp-on Arm	Signal Loads 180 lbs	32.4 sq ft

⑤ Equivalent dead load plus horizontal wind load applied at the end of arm except ILSN arm, which applied 4.5' from the centerline of the pole.

⑥ Effective projected area (actual area times drag coefficient) for the application of horizontal wind load.

Except as noted in Sheet 1 thru 5 of 5, other details not covered shall refer to Standard Sheet "MA-D" for pole details, "LUM-A" for luminaire arm and connection details, "SNS" for internally lighted street name sign details, and "TS-FD" for anchor bolt and foundation details.

Fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Material, fabrication tolerances, and shipping practices shall also meet the requirements of this sheet and Item 686, "Traffic Signal Pole Assemblies (Steel)".

Unless otherwise noted, all parts shall be galvanized in accordance with Item 445, "Galvanizing" after fabrication.

Deviations from the details and dimensions shown herein require submission of shop drawings in accordance with the Item 441, "Steel Structures". Alternate designs are not acceptable.

Installation of damping plate for the long mast arm is not recommended.

Provision of the bracket assembly used to support the traffic signal heads shall be under the direction of the Engineer for approval.

Design also conforms to NCHRP Report 412 for fatigue resistance except that there are no stiffeners at the base plate. TxDOT is conducting tests to determine if stiffeners at the base plate will or will not result in optimal performance; depending upon the results of the tests, poles may need a retrofit to ensure optimal fatigue performance.

Texas Department of Transportation
Traffic Operations Division

**TRAFFIC SIGNAL SUPPORT STRUCTURES
LONG MAST ARM ASSEMBLY
(50 TO 65 FT)
(80 AND 100 MPH WIND ZONE)
LMA(1)-12**

Sheet 1 of 5

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4-20-01 1-12	REVISIONS	CONT	SECT	JOB
				HIGHWAY
			DIST	COUNTY
				SHEET NO.