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CONSTRUCTION PLANS FOR A TRAFFIC SIGNAL AT THE INTERSECTION OF BELT LINE ROAD AND RUNYON ROAD

DeShazo, Starek & Tang, Inc. Project #91224
TYPE: MULTI-PHASE, SOLID STATE, FULL TRAFFIC ACTUATED SIGNALS

PREPARED BY



DeShazo, Starek & Tang, Inc. Engineers • Planners

330 Union Station Dallas, Texas 75202 214/748-6740

PROJECT MANAGER

PRINCIPAL—IN—CHARGE

PREPARED FOR

DUNAWAY ASSOCIATES, INC.

NOTE:

SPECIFICATIONS ADOPTED BY THE STATE DEPARTMENT OF HIGHWAYS & PUBLICATION OF TEXAS, SEPTEMBER 1, 1982, AND SPECIFICATION ITEMS
LISTED AND DATED AS EDULOWS SHALL GOVERN ON THIS PROJECT:

DESCRIPTION

TITLE SHEET

GENERAL NOTES

GENERAL NOTES

GENERAL NOTES

GENERAL NOTES

SIGNAL LAYOUT

PAVEMENT MARKINGS

FOUNDATION SUMMARY

MAST ARM CONNECTIONS

MAST ARM POLE DETAILS

PULL BOX DETAILS

LOOP INSTALLATION DETAILS

SINGLE MAST ARM ASSEMBLIES

SINGLE MAST ARM ASSEMBLIES

TRAFFIC SIGNAL POLE FOUNDATIONS

TRAFFIC SIGNAL HEAD IDENTIFICATION

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TYPICAL CONSTRUCTION LAYOUTS FOR

TRAFFIC SIGNAL INSTALLATIONS

PHASING DIAGRAM

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1.0 GENERAL NOTES FOR INSTALLING TRAFFIC SIGNALS

- 1.1 These Special Provisions and the 1983 North Central Texas Standard Specifications for Public Works Construction with Amendments where applicable, shall govern the materials and installation of traffic control signals, including illumination, at the intersections and, when required, interconnection conduit between signalized intersections. In the event of a conflict, the Special Provisions shall control.
- 1.2 This project shall consist of installing materials and equipment necessary for the complete signal system at the proposed location. The Contractor shall install and shall activate completed signals and signal systems in the sequence specified by the Engineer. The Éngineer will issue the anticipated sequence of intersection work at the time the work order
- 1.3 The total installation shall be in accordance with the applicable sections of the National Electrical Code, all governing local ordinance and regulations, the plans, these special provisions and those sections of the Standard Specifications which apply. All workmanship shall be first class and finished work shall present a neat, uncluttered appearance. The Contractor shall schedule his work so as to cause the minimum interference to moving traffic and the operation of the existing signal system. Existing signals may be shut down for modification and/or equipment installation only with 72 hour advanced the approval of the Director of Streets. These traffic signal installations consist of the following items:
- 1. Furnishing and placing all concrete and steel for signal pole foundations.
- 2. Installation of steel traffic signal poles.
- 3. Installing necessary conduit and pullboxes.
- 4. Installing all signal control equipment including
- controller assemblies signal head assemblies, detector units. AC service, conductors, and all other miscellaneous equipment that is required. The Contractor shall furnish concrete, reinforcing steel, and forms for structure
- foundations, grouting materials, painting materials, et detector loop sawcut and sealing materials, No. 12 T.W. stranded wire for connecting the signal heads to the signal

SPECIAL PROVISIONS FOR INSTALLATION OF TRAFFIC SIGNALS

- cable system, and miscellaneous nuts, bolts, and washers under three-quarters inch (3/4") in diameter. The Contractor shall be required to assemble all signal head units.
- 5. The Contractor shall connect existing and proposed communication cable for interconnect as required by any system where applicable. Communication cable runs shall be continuous from controller to controller. Splicing may be permitted in pullboxes, subject to approval by the Traffic
- 6. The Contractor will be responsible to maintain existing traffic signal operation at all intersections during the installation of new signals.
- 7. The Contractor will be responsible for removing the existing traffic signal equipment and hardware (controllers. poles, heads, cable, signs, etc.) at a specified location.
- 8. Project acceptance will be by individual intersection. The Contractor shall guarantee all work performed and materials he has furnished under this project for a period of twelve (12) months following the date of project acceptance.
- 9. The contractor shall provide a portable upload—download unit as per TEXAS D.O.T. requirements.

NO EXTRA COMPENSATION WILL BE ALLOWED FOR FULFILLING THE REQUIREMENTS STATED ABOVE.

- 1.4 All materials furnished by the Contractor shall be new undepreciated stock.
- 1.5 If the Contractor desires to deviate from any of the following procedures or to make substitutions for any materials or equipment, a written approval must be obtained from the Traffic Engineer after a request from the Contractor is made and sample(s) of the substitute materials or equipment is/are furnished to the Traffic Engineer.

2.0 MATERIALS TO BE FURNISHED BY THE CONTRACTOR

- 2.1 The Contractor shall furnish all materials necessary to complete the project, including materials for the power connection that are not furnished by the Power Company, and shall install the materials in accordance with the plans and specifications.
- 2.2 The Contractor shall also furnish all labor, tools, equipment, and incidentals necessary to complete the project in an efficient and workmanlike manner.
- 2.3 Electrical materials and fittings shall conform to the requirements of the National Electrical Code. Electrical fittings shall be approved by the National Electrical Association.
- 2.4 The Contractor shall furnish painting materials and labor as well as "touch—up" all painted items that are damaged during the installation process (whether previously painted by the contractor or by others). See Section 9.9 Field Painting. The finishing paint appearance will meet the Traffic Engineer's approval before acceptance of the signal installation is made.

3.0 INSTALLATION OF ELECTRICAL SERVICE

- 3.1 The Contractor shall furnish and install conduit and wire from pullboxes or signal foundations for AC Service as shown on plans and as required by the Power Company for traffic signal controllers and street lighting. The Contractor shall coordinate and verify exact requirements for conduit and wire with the Power Company before any work is started. Installation of conduit and wire to the Power Company vaults shall be per the Power Company specifications.
- 3.2 Unless otherwise called for in the plans, the power connection shall be made to a 115-125 volt, single-phase, 60 cycle A.C. supply. The wire used for the power connection shall be a minimum size as indicated on plans

and shall be insulated for six hundred (600) volts. The common wire shall be white-coded and the power positive shall be black-coded. The Contractor shall also provide an electrical meter for the signal installation.

4.0 INSTALLATION OF CONDUIT

4.1 (DELETED)

4.2 The Contractor shall provide and install underground cable facilities required to satisfy the requirements of the signal system proposed. Cable routing can be accomplished through existing conduits and conduits to be installed by the Contractor as shown in the plans. The Contractor shall be responsible for detailed coordination of proposed cable routing and actual installation. with utility company before any work is started. Installation of conduit and cable to other utility manholes shall be per utility company Specifications, which includes adequate ventilation to prevent injury to personnel caused by toxic or harmful gases.

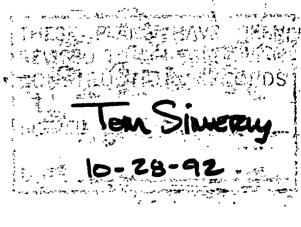
4.3 New Conduit

- 4.3.1 Unless otherwise shown on plans, all conductors shall be in conduit except when in metal poles. All conduit and fittings shall be of the sizes and types shown on the plans. Each section of conduit shall bear evidence of approval by Underwriter's Laboratories.
- 4.3.2 Conduit terminating in posts or pedestal bases shall not extend vertically more than 3 inches above the concrete foundation. Field bends in rigid metal conduit shall have a minimum radius of 12 diameters of the nominal size of the conduit. Copperclad ground rods in signal bases shall not extend vertically more than 3 inches above the concrete foundation.
- 4.3.3 Each length of galvanized rigid metal conduit, where used, shall be reamed and threaded on each end and couplings shall be made up tight. White-lead paint or equal shall be used on threads of all joints. PVC conduit shall be joined by solvent-weld method in accordance with the conduit manufacturer's recommendations. No reducer couplings shall be used unless specifically indicated on the plans.
- 4.3.4 All conduit and fittings shall have the burrs and rough places smoothed and shall be clean and free of obstructions before the cable is installed. Field cuts shall be made with a hacksaw only, and shall be square and true so that the ends will butt or come together for the full diameter thereof. In no case shall a cutting torch be used to cut or join conduit. Slip joints or running threads will not be permitted for coupling conduit unless approved by the Traffic Engineer. When a standard coupling cannot be used, an approved union coupling shall be used and shall provide a water—tight coupling between the conduit. All couplings shall be properly installed to bring the ends of connected conduit together to produce a good rigid connection throughout the entire length of the conduit run. Where the coating on a conduit run has been damaged in handling or installation, such damaged parts shall be thoroughly painted with rust preventive paint. Ends of conduits shall be capped or plugged until installation of wire. Upon request by the Traffic Engineer, the Contracator shall draw a full-size metal wirebrush, attached by swivel joint to a pull tape, through the metal conduit to insure that the conduit is clean and free from obstructions. The conduits shall be placed in an open trench at a minimum 24 inches depth below the curb grade in the sidewalk areas, or 24 inches below the finished street grade in the street greas.
- 4.3.5 Conduit placed for concrete encasement shall be secured and supported in such manner that the alignment will not be disturbed during placement of the concrete. No concrete shall be placed until all of the conduit ends have been capped and all box openings closed.

- 4.3.6 PVC conduit, which is to be placed under existing pavement, sidewalks, and driveways, shall be placed by first providing a void through which the PVC conduit shall be inserted. The void may be made by either boring or jacking a mandrel. Metal conduit, which is to be placed under existing pavement, sidewalks, and driveways, shall be placed by jacking or boring.
- 43.7 Pits for jacking or boring shall not be closer than 2 feet to the back of the curb or the outside edge of the shoulder unless otherwise directed by the Traffic Engineer. The jacking and boring method used shall not interfere with the operation of street, highway, or other facility, and shall not weaken or damage any embankment structure, or pavement. Heavy jacks are to be used for jacking. Boring is to be done by mechanical means providing a maximum one inch overcut for the conduit to be placed, and use of water or other fluids in connection with the boring operating will be permitted only to the extent to lubricate cuttings. Water jetting will not be permitted.
- 4.3.8 Where conduit is to be placed under existing asphaltic pavement, the jacking method is to be used unless written approval is given by the Traffic Engineer for placement of conduit by boring.
- 4.3.9 Backfill for all excavations shall be tamped with mechanical tamps in six inch (6") layers to the density of the surrounding ground.

4.4 Existing Conduit

- 4.4.1 Prior to pulling cable in existing underground conduit to be reused in the system, the conduit shall be cleaned with a mandrel or cylindrical wire brush and blown out with compressed air. The Traffic Engineer shall be notified prior to disconnection or removal of the existing interconnect cable.
- 4.4.2 Where existing conduit is found to be unuseable (conduit has collapsed or the cable is unable to be pulled from the existing conduit), the Contractor shall, upon approval by the Traffic Engineer, install new rigid metal P.V.C. or conduit.



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DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc. **ENGINEERS • PLANNERS**

> 330 Union Station Dallas, Texas 75202-4802 (214) 748 - 6740Fax: (214) 748-7037

| DESIGN BY: | BDJ | DATE: | 2-14-92 |
|-------------|-----|-------|---|
| DRAWN BY: | SAM | DATE: | 2-14-92 |
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5.0 INSTALLATION OF CABLE

5.1 General

- 5.1.1 The cables shall be installed in the conduit. The conduit must be continuous, reasonably dry, completely free of debris, and without sharp projections, edges or short bends. If so required by the Traffic Engineer, the Contractor shall demonstrate that the conduit is dry and free of debris by pulling a swab and/or mandrel through the conduit. The conductors shall be installed in such a manner and by such methods so as to insure against harmful stretching of the conductor or damage to the insulation and shall conform to the recommendations of the cable manufacturer. The Contractor shall furnish, at the request of the Traffic Engineer, at least two copies of the manufacturer's recommendations, which includes: methods of attaching pull cable, pulling tension per conductor size and per radius of conduit bend, and the type of lubricant to be used.
- 5.1.2 All cables in a given conduit run shall be pulled at the same time and the conductors shall be assembled to form one loop in such a manner that the pulling tension is distributed to all the cables. Long, hard pulls will necessitate the use of pulling eyes. For short runs, the cables may be gripped directly by the conductors by forming them into a loop to which the pull wire or rope can be attached. The insulation on each conductor shall be removed before the loop is formed. The method used will depend on the anticipated maximum pulling tension in each case.
- 5.1.3 In many instances, existing conduits which contain signal cable are to be used for the installation of new cables. In such locations, where new cables are to replace all existing cables, the existing cables may be used to pull in the new cables. At locations where new cables are to be added to existing cable runs, the existing cables shall first be pulled out, then replaced, adding the new cables to the existing cables to form one cable pull. Installation shall be done in such a way as to prevent damage to the existing and/or new cables. In the event of damage, the Contractor shall bear the responsibility of material and labor for replacement of defective cables.
- 5.1.4 All conduit runs shall be measured accurately and precisely for determining cable lengths to be installed. A measuring device shall be inserted into the conduit, and the length shall be measured (to the nearest foot) from entry point to exit point. All conduit run measurements shall take place in the presence of the Engineer or the Inspector. The Contractor shall record all cable measurements and include the distances in the as—built drawings. In locations where new cables are to replace existing cables, the Contractor may use the removed cables as a measuring device to determine the lengths of the removed cables to be installed, however, this does not relieve the Contractor of his responsibility to record accurate measurements of all cable lengths.
- 5.1.5 The manufacturer's recommended maximum pulling tensions shall not be exceeded under any circumstances. If so required by the Traffic Engineer, the Contractor shall insert a dynamometer in the pull wire as the cables are being pulled into the conduit to demonstrate that the maximum tensions are not being exceeded. The cable shall be fed freely off the reel into the conduit without making a reverse curve. At the pulling end, the pull wire and cables shall be drawn from the conduit in direct line with the conduit. Sheaves or other suitable devices shall be used as required to reduce any hazards to the cable during installation. The cables shall be adequately lubricated to reduce friction and further minimize possible damage. Such lubricants shall not be the grease or oil type used on lead sheathed cables, but shall be one of several commercially available wire pulling compounds that are suitable for P.V.C. sheathed cables. They shall consist of soap, talc, mica, or similar materials and shall be designed to have no deleterious effect on the cables being used.

5.1.6 The cables shall be neatly trained to their destinations in manholes, cabinets, pole bases, pullboxes, and all other terminations. The cable manufacturer's recommended values for the minimum bending radii to which cables may be bent for permanent training during installation shall be adhered to. These limits do not apply to conduit bends, sheaves or other curved surfaces around which these cables may be pulled under tension while being installed. Larger radius bends are required for such conditions.

5.2 Wire and Cable

5.2.1 All wire and cable shall conform to the requirements shown on the plans, except wire and cable specifically covered by other items of this contract. The minimum size of conductors shall be as indicated on the plans.

5.3 Controller Cabinet Wiring

- 5.3.1 Wiring for the controller shall consist of connecting to its terminals; (1) wires to signals, (2) wires to detectors, (3) the power wires, (4) the ground wires, (5) the pedestrian push—button wires, and (6) the interconnect wires. At the controller, the signal conductors from the field shall be stripped back and insulated solderless lugs crimped to wire. These "lugs" shall be inserted under the binder head screw and tightened securely. Other wiring for the controller shall be as required by the wiring diagrams and instructions furnished with the controller by the manufacturer.
- 5.3.2 All field wiring in cabinets shall be neately done. Incoming cables shall be trained to their destination and neatly laced together. All spare wires shall be trimmed, and neatly coiled with the ends taped. Detector lead—in cables shall have their insulation jackets removed from the terminal strip connection unsheathed to the bottom of the cabinet, and have the ground wires tied together in the bottom of the cabinet. Communication and detector lead—in cables shall be clearly identified by use of metal or plastic tags. For example: System Detector Eastbound Right Lane.
- 5.3.3 Pedestrian pushbuttons shall have a common ground wire that is completely isolated and independent from all other ground wires. This wire shall be connected to the designated terminal in the controller cabinet.

5.4 Signal Head Wiring

5.4.1 Wiring for the signal head shall consist of connecting the terminal block in each signal section to the common terminal block in each signal face to the terminal block in the signal—head terminal compartment. All such connecting wires shall be number twelve (12 ga.) stranded American Wire Guage. All conductors running from any terminal points located in the pole or transformer base to the signal—head terminal shall likewise be number twelve (12 ga.) stranded A.W.G. wire. The Contractor shall furnish the No. 12 ga. stranded A.W.G. wire for this task.

5.5 Terminals

5.5.1 Except for controllers, the ends of all stranded wires which are to be attached to terminal posts shall be provided with solderless terminal lugs that meet the requirements of the National Electrical Code. Terminal lugs on solid wires are prohibited.

5.6 Splices

- 5.6.1 Splices inside conduit runs and in loop detector T.H.W. wire are absolutely prohibited. Except for detector lead—in cables, all splices shall be made above ground. Splices in pullboxes are prohibited unless specific written permission has been issued by the Traffic Engineer.
- 5.6.2 Splicing methods shall be in accordance with good electrical practice and the cable manufacturer's recommendations.

All materials used shall be high quality and specifically intended for these purposes. The cables shall be trained to their final position and cut to proper lengths. The jacket and insulation shall be removed as required. In doing this, use proper care to insure against nicking the conductors. The connector shall be installed tightly and all burrs. rough edges, etc. shall be removed. If required in the plans or by the Traffic Engineer, the connection also shall be soldered. Heat shall be applied by use of hot solder. Heating the connection with a direct flame will not be permitted. Care shall be used to protect the insulation when soldering. The entire surface shall be cleaned taking special care in cleaning the outside jacket in order to remove the wax finish. Before the first layer of tape is wrapped, the entire area shall be coated with an electric grade rubber cement. After this solvent has dried, the connection shall be insulated with electrical grade rubber splicing compound tape to proper thickness. This tape requires a pressure and temperature in service to complete its vulcanizing process and thus be stretched to 2/3 width when applied. The completed splice shall be covered with a half-lap layer of vinyl plastic electrical tape. This wrapping shall be smooth but the tape shall not be stretched more than necessary.

- 5.6.3 Splices in communications cables shall include the shield. Splices between cable pairs shall be made with scotchlock solderless connectors designed for this specific application. The completed splice shall be insulated with a re-enterable plastic splice case. Splices at points other than those shown on the plans may be made only with the written permission of the Traffic Engineer.
- 5.6.4 The Traffic Engineer shall select at random at least 5 splices to be thoroughly inspected. The Contractor shall, in the presence of the Traffic Engineer sectionalize the splice to expose the various layers of materials and the connector. The splice shall be thoroughly checked for compliance to these special provisions. The splice shall then be remade by the Contractor. This work shall not require extra payment, but is considered subsidiary to other items in the Contract. All of the splices selected for this inspection shall conform to the requirements of these special provisions. If any splices fail to meet these requirements, ten (10) more splices shall be selected at random by the Traffic Engineer for inspection.

5.7 Enclosed Wiring

5.7.1 All cables and signal conductor wire above the ground surface shall be enclosed in approved metal conduit up to but no closer than one foot of the lowest power conductor. Power—tap lines carried down poles shall be placed in metal conduit.

5.8 Identification of Signal Wires

5.8.1 IMSA color coded signal cable shall be used for all signal and interconnect systems. Colors shall be continuous from the point of origin to the point of termination. Splices will be permitted only if same colors are spliced.

6.0 GROUNDING

6.1 There shall be a properly installed and connected ground rod for each controller cabinet and power drop to reduce any extraneous voltage to a safe level. The ground rod shall be located so as to minimize the length of the grounding—conductor run. All grounding circuits shall be substantial and permanent and shall be electrically continuous with an ohms—to—ground resistance not to exceed 10 ohms when tested by volt—ohm—meter.

6.2 Grounding Connectors and Electrodes

6.2.1 The grounding conductor shall be a No. 6 AWG standard copper wire. The conductor shall be bonded to ground rods. Ground rod electrodes shall be solid copper—bonded steel being at least 5/8 inch in diameter and shall be driven into the ground to a depth sufficient to provide the required

resistance between electrodes and ground (10 ohms). All ground rods shall be a minimum of six feet long. When the location precludes driving a single ground rod to a depth of six feet or when a multiple ground rod matrix is used to obtain the required resistance to ground, ground rods shall be spaced at least six feet apart and bonded by a minimum No. 6 AWG copper wire. Connections to underground metallic conduit shall be considered sufficient for grounding requirements. Connection of grounding circuits to grounding electrodes shall be by devices which will ensure a positive, fail—safe grip between the conductor and the electrode (such as lugs or pressure connectors). No splice joint will be permitted in the grounding conductor.

7.0 LOOP VEHICLE DETECTOR INSTALLATION

- 7.1 This section specifies the Contractor's responsibility for the loop and lead—in installation for vehicle loop detectors. It is required that all work related to the installation of a particular loop, with the exception of the layout task, shall be completed in the same work day. loop installation work shall be performed during off—peak traffic hours. Loop installation shall not be made during any type of precipitation or when pavement is wet from landscape irrigation systems.
- 7.2 The installation of loop detectors shall occur as shown in the Plans. The lead—in saw cuts from the street to the pullbox shall maintain a minimum separation from other loops of 12 inches and a minimum separation of 6 inches from other lead—in saw cuts. The saw cut depth, as specified in the plans, shall be consistent, including the entry point into the curb. The maximum number of wires placed in a single saw slot shall be four (4) wires. All wires in saw slots shall be a minimum of one inch (1") below the street level grade. The maximum number of wires placed in any lead—in saw cut from the street to curb side shall be two (2).
- 7.3 The Contractor shall furnish the sealing compound for the loop detectors at his expense. Samples of the sealant and methods for sealant installation shall be submitted to the Engineer for his approval before any detector installation may begin. If a hot sealant is used, the temperature of the sealant shall be in a range that will not cause damage to the detector wires. Loop sealant shall completely fill the saw cut, but shall not be more than three inches (3") in width on the street surface. The Contractor shall be required, at his expense, to remove all excess sealant, otherwise the loop will not be considered as a completed item.
- 7.4 Detector lead—in cables shall be run continuously without splices from the curbside pullbox to the controller where possible. If splices must be made, they shall be made in a signal base. Splices shall be solder connected (including the ground wire) and the splice connection shall be insulated and waterproofed with scotchcoat materials. Splices at the curb side pullboxes shall also be made in the same manner. See Section 5.6 Splices. The Traffic Engineer shall approve any splice in detector cables.
- 7.5 Each detector loop shall penetrate the curb in a separate conduit.

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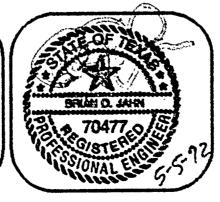


DeShazo, Starek, & Tang, Inc.

ENGINEERS • PLANNERS

330 Union Station
Dallas, Texas 75202-4802
(214) 748-6740
Fax: (314) 748-7037

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8.0 CONCRETE FOUNDATIONS FOR SIGNAL STRUCTURES

- 8.1 Concrete foundations for signal structures shall be located so that the closest structure leg is a minimum of six (6) feet from the face of vertical curbs. The Contractor shall probe before excavating foundations to determine the location of utilities and structures. Foundations shall be paid for once, regardless of extra work caused by obstructions. The Contractor shall furnish all supplementary items necessary for its proper installation.
- 8.2 Excavation for all required foundations shall be done in accordance with lines and depths indicated on the plans. All loose material shall be removed from the excavation before the concrete is placed. Any water shall be removed by pumping or bailing. The use of explosives will not be permitted.
- 8.3 Foundations shall be constructed to the dimensions shown on the plans or as directed by the Traffic Engineer. The Contractor shall be required to insure that the top of the finished foundation is exactly level and formed. Anchor bolts and conduits shall be held rigidly in place by a template until the concrete is set. A mechanical vibrator shall be used for compacting and working the concrete. After the concrete has been placed and the top struck off, it shall be covered with wet cotton or burlap mats, for not less than ninety-six hours. All bracing and templates for anchor bolts shall remain in place for ninety-six (96) hours after the concrete is poured. During that time, the anchor bolts and conduit shall not be subjected to any applied strain. The Contractor shall furnish the Traffic Engineer a level for the purpose of inspecting the foundation. Signal pole shall not be installed on any foundations until approval has been given by the Traffic Engineer.
- 8.4 Backfill shall be tamped with mechanical tamps in 6-inch layers to the density of the surrounding ground. Where excavation is made in the surfaced shoulder, the shoulder shall be replaced with material equal to the original composition.
- 8.5 All excavated material not required for backfill shall be promptly removed and disposed of by the Contractor outside the limits of the project. The work site shall be kept clean and neat at all times.
- 8.6 No concrete shall be placed when the atmospheric temperature is at or below 40 degrees F. (taken in shade away from artificial heat) unless permission to do so is given by the Traffic Engineer.

9.0 INSTALLATION OF TRAFFIC SIGNAL STRUCTURE

- 9.1 The Contractor shall provide a complete traffic signal structure location plan/or schedule showing all pertinent details for each standard. This plan shall be approved by the Traffic Engineer before any structure in installed.
- 9.2 The Contractor shall examine foundations, which are to receive traffic signal standards, to assure proper anchorage alignment. Report any discrepancies to the Traffic Engineer.
- 9.3 Signal poles shall be leveled and tightly secured to the foundation before the structure is placed on the base. If shims are required for leveling, total shim height shall not exceed 1/2 inch. Foundation anchor bolts shall extend a minimum of three (3) threads through each nut in the base.
- 9.4 Except as modified herein, erection shall be in accordance with the applicable Specifications and Standards of the AISC Manual of Steel Construction. Erecting equipment shall be suitable for the work and shall be in first class condition. Where parts cannot be assembled or fitted properly as a result of errors in fabrication or deformation due to handling or transportation, such condition shall be reported immediately to the Traffic Engineer for approval of the method of correction obtained. The straightening of plates and angles or other shapes shall be approved methods. Bent or damaged heat-treated parts will be rejected. Steel work shall be drained properly. Pockets in structures exposed to the weather shall be filled with an approved waterproof material. The erector will be responsible for shrinkage and distortion of all butt welds. Moment connections in the field on beams and girders shall have a minimum of 3/16 inch root opening for all flange preparations prior to

welding. Loose joints shall be corrected by cutting with a hand guided torch if necessary.

- 9.5 The steel structure frame shall be carried up true as shown and all match marking shall be followed. Temporary bracing shall be used wherever necessary to support all loads to which the structure may be subjected, including equipment, operation, and material loading. Such bracing shall be left in place as long as may be required for safety. The various members, after being assembled, shall be aligned and adjusted accurately before being fastened. Fastening of splices on compression members shall be done after the abutting surfaces have been brought completely into contact. No welding or bolting shall be done until as much of the structure as will be stiffened thereby has been aligned properly.
- 9.6 Bearing surfaces and surfaces which will be in permanent shall be cleaned before the members are assembled. Bearing plates shall be set in exact position and shall have a full and even bearing upon the concrete. As erection progresses, the work shall be bolted to take care of all dead load, wind and erection stresses. Splices will be permitted only where indicated. All erection bolts used in welded construction may be tightened securely and left in place. If removed, the holes shall be filled with plug welds.
- 9.7 Field bolting shall be in accordance with the requirements specified for shop fabrication. Unfair holes shall be corrected by reaming. Where the surface of a bolted part has a slope of more than 1:20 a beveled washer shall be used to compensate for the lack of parallelism. Bolt heads and nuts shall be drawn tight against the work with a suitable wrench not less than 15 inches long. Bolt heads shall be tapped with a hammer while the nut is being tightened.
- 9.8 Field welding shall be as specified for shop fabrication of welded construction. Any shop paint on surfaces adjacent to joints to be field welded shall be wire brushed to reduce the paint film to a minimum.
- 9.9 Field Painting: Surfaces where the shop coat of paint has been damaged shall be retouched using the same system as the original shop painting. The cleaning, pretreatment, and priming of welds and the areas adjacent thereto shall be done promptly after the acceptance of the weld as specified under the shop painting. If required, Controller cabinets shall be painted. Cabinets must be cleaned and treated with a bonding agent before finish coat is applied. Bonding agent shall be of the type condusive for adherence of paint to aluminum surfaces, and shall be approved by the Traffic Engineer before use is permitted.
- 9.10 Contractor shall furnish bonding agent at his expense. Contractor shall be required to follow manufacturer's specifications and directions for use of all materials used in the painting process.
- 9.11 High Strength Steel Bolts: The allowable working stresses for A325 bolts shall be given in Table 2 of the Specifications for Structural Joints using ASTM A325—N or A490—N bolts.
- 9.12 Bolted parts shall fit solidly together when assembled and shall not be separated by gaskets or any other interposed compressible material. When assembled, all joint surfaces. including those adjacent to the bolt heads, nuts or washers, shall be free of scale, except tight mill scale, and shall also be free of burrs, dirt and other foreign material that would prevent solid seating of the parts. Each fastener shall be tightened to provide, when all fasteners in the joint are tight, at least the minimum bolt tension shown in Table 3 in the Specifications for Structural Joints using ASTM A325 or A490 bolts for the size of fastener used. Threaded bolts shall be tightened with properly calibrated wrenches or by the "turn-of-nut" method. Bolts may be installed without hardened washers when tightening is by the "turn-of-bolt" method. Any bolt tightened by the calibrated wrench method (or by torque control) shall have a hardened washer under the element (nut or bolt head) turned in to a point not closer than 7/8 of the bolt diameter from the center of the washer. Calibrated wrench tightening and "turn-of-out" tightening shall conform to the Specifications for Structural Joints using ASTM A325 or A490 bolts.

9.13 Grouting: The Contractor shall perform all work required to complete the grout work associated with installing the signal structure and furnish all supplementary items necessary for its proper installation. A waterproof sealer shall be required between the controller cabinet and the controller foundation.

10.0 INSTALLATION OF SIGNAL HEADS

- 10.1 The Contractor shall be required to assemble all signal head units as specified in the plans or as directed by the Engineer. The Contractor shall mount the signal heads within standards level and plumb. The Contractor shall position and secure the signal heads so they are visible at a minimum of 200 feet from the stop bar.
- 10.2 No Alternate signal head mounting hardware will be acceptable by the Traffic Engineer.
- 10.3 All signal heads or parts of heads not in operation shall be covered with burlap until placed into operation. When the signal heads become operational, all existing heads no longer required shall be removed immediately.
- 10.4 All mast arm heads installed shall require ASTRO-BRAC mounting. The Contractor shall be required to drill the mast arm at the point where the wire enters the mast arm.
- 10.5 All pipework in each signal head assembly shall be completely tight. Signal and pedestrian heads shall be securely tightened immediately after signal head assembly has been installed. If any signal head assembly is found to be loose or asymmetrical in any manner, the Contractor shall be required to remove and rebuild the signal head assembly to the satisfaction of the Engineer.
- 10.6 All signal cables from the heads to the pole base shall be totally enclosed within the signal mounting hardware.

11.0 INSTALLATION OF GRAPHICS/SIGNS

- 11.1 Perform all work required to compelte the identifying graphics/signs indicated by the plan details and furnish all supplementary items necessary for their proper installations.
- 11.2 Installation: The Contractor shall clean all surfaces to which graphics are to be applied according to manufacturer's written instructions. Level grid lines of tape shall be incorporated for graphic application. All copy shall be set in normal letter spacing and standard inter—work spacing shall be made as required by the Traffic Engineer.

12.0 PAINT AND PAINTING

- 12.1 All poles and bases shall be painted with two coats of Town of Addison "Brushing Brown" paint at the time of installation. The metal-pipe conduit and exposed conduit fittings which are not galvanized shall be given one coat of No. 802 Aluminum paint after they are in place.
- 12.2 No painting will be required for the signal heads black in color except those parts on which the paint has been scratched or marred, and such parts shall be given two coats of high—grade enamel or paint of the same color as the factory paint.

13.0 PRESERVATION OF LANDSCAPING, SPRINKLER SYSTEMS, AND OTHER PRIVATE PROPERTY / PUBLIC PROPERTY

13.1 The Contractor shall assume full responsibility for the preservation of the existing landscaping (sod,

private property at the site during the installation of items in this Contract Document. Damaged landscaping, sprinkler systems and other private property shall be replaced by the Contractor at his own expense, to the satisfaction of the Traffic Engineer.

14.0 REMOVAL AND REPLACEMENT OF CURBS AND WALKS

- 14.1 The Contractor shall secure permission from the proper authority and the approval of the Traffic Engineer before cutting into or removing any walks or curbs which might be required in making the installation.
- 14.2 After the work is completed, the Contractor shall restore any curbs or walks which have been removed to the equivalent of, or better than, their original condition and to the satisfaction of the Traffic Engineer.

15.0 SAMPLING AND TESTING

- 15.1 Initial testing of all materials, construction items, or products incorporated in the work will be performed at the direction and expense of the authority including initial compaction and density tests deemed necessary in connection with the construction of embankment, backfill of structures, excavation.
- 15.2 In the event a material, construction item, product incorproated in the work, embankment, backfill, excavation or any other item tested fails to satisfy the minimum requirements of the initial test described above, appropriate prove—out tests shall be made as directed by the Traffic Engineer to determine the extent of the failure and to verify that the corrective measures have brought the item up to specification requirements. The cost of all testing necessary to determine the extent of the failure and the adequacy of the corrective measures shall be the responsibility of the Contractor.
- 15.3 The failure of the proper authority to make any tests of materials shall in no way relieve the Contractor of his responsibility of furnishing materials conforming to the specifications.

THESE PLANS TOVE BEEN TO CONFORM WITH THE CTON PLECORDS

REVISIONS

NO. DESCRIPTION DATE BY

DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc. ENGINEERS • PLANNERS

330 Union Station
Dallas, Texas 75202-4802
(214) 748-6740
Fax: (214) 748-7037

 DESIGN BY:
 BDJ
 DATE:
 2-14-92

 DRAWN BY:
 SAM
 DATE:
 2-14-92

 CHECKED BY:
 BDJ
 DATE:
 2-14-92

 APPROVED BY:
 DATE:
 DATE:



GENERAL NOTES

Page 3 of 4

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15.4 Tests, unless otherwise specified, shall be made in accordance with the latest methods of the American Society for Testing and Materials. The Contractor shall provide such facilities, as the Traffic Engineer may require, for the collecting and forwarding of samples and shall not use the materials represented by the samples until tests have been made. The Contractor shall furnish adequate samples without charge.

15.5 Concrete

15.5.1 All concrete materials, reinforcing steel, and preparation shall be in accordance with the requirements of the Standard Specifications for Public Works Construction, North Central Texas.

15.6 Vehicle Loop Detectors

- 15.6.1 Prior to termination of the shielded, twisted pair loop lead-in cables at the controller cabinet, insulation tests shall be made with an insulation test set applying not less than 500 volts D.C. to the completed loop detector. A minimum resistance of 1 megohm shall be obtained.
- 15.6.2 After the above insulation tests are completed and the lead-in cable has been terminated in the cabinet, the Contractor shall assist the Traffic Engineer in determining the loop inductance of each loop detector installation. The Contractor shall furnish a loop detector analyzer which shall determine the total inductance of the loop in the pavement and the associated lead—in cable and shall also be used in determining the percentage shift in loop inductance for various size vehicles that may be actuating the detector.

15,7 Signal Cables

- 15.7.1 All cables shall be checked for insulation resistance upon installation and prior to termination. The tests shall be made with a test set operating at a minimum of 500 volts D.C. applied to the conductors.
- 15.7.2 Each conductor in the multiconductor signal cables shall be tested for insulation resistance relative to each other and to the outer covering of the cable. The following minimum acceptance values for insulation resistance shall be obtained:

No. 8 AWG. Type THW 592 Megohms/1000 Ft. No. 12 AWG, Type THW 668 Megohms/1000 Ft. 12, NO. 12 AWG Conductors 1018 Megohms/1000 Ft. 15. No. 12 AWG Conductors 1018 Megohms/1000 Ft. 20, No. 12 AWG Conductors 1141 Megohms/1000 Ft. 25. No. 12 AWG Conductors 1141, Mehohms/1000 Ft.

16.0 WARRANTIES/GUARANTEES

16.1 The Contractor guarantees all work performed and materials furnished under this project for a period of twelve (12) months following the date of acceptance. In addition, he shall furnish any normal manufacturer warranties with effective beginning dates the same as the date of final project acceptance.

17.0 TRAFFIC SIGNAL MAINTENANCE DURING CONSTURCTION

17.1 While performing work under this contract, Contractor bears the sole rise of loss for damage to or destruction of any traffic signal equipment, appurtenances, on operations that were not to be replaced or installed under this contract but which are damaged or destroyed through the fault or negligent act of Contractor, and Contractor shall replace such damaged or destroyed equipment, etc., at no cost to the authority, regardless of whether or not the damaged or destroyed equipment, etc., was a part of this contract or any warranties under this contract Upon written acceptance by the authority of a particular intersection of work, Contractor's responsibility for the intersection under this paragraph shall cease.

- 17.2 The Contractor shall provide, at his expense, tempory signal cable systems and signals mounted on the span wires, mast arms, portable bases, or other locations as necessary during the project to insure that signal head displays are always in operation. All such temporary signals shall be finished in apperarance, meet the requirements of the Texas Manual on Uniform Traffic Control Devices (TMUTCD), and be approved by the Traffic Engineer.
- 17.3 The Contractor's responsibility for full operation and maintenance of all traffic signal equipment shall begin when he starts any type of work which affects active intersection control at the first intersection and shall extend through the period of project final acceptance of each intersection. This maintenance responsibility includes existing controllers/ masters, existing interconnect and cabling system, existing signal hardware installed, new cabling controllers/masters, new signal hardware installed, new cabling system, and other hardware elements which are considered part of either the existing or new traffic signal system.
- 17.4 The Contractor shall utilize qualified personnel to respond to all trouble calls and to repair any malfunctions. A local telephone number (not subject to frequent changes) where trouble calls are to be received on a 24-hour basis shall be provided to the Traffic Engineer by the Contractor. The Contractor's response to reported trouble calls shall be within a reasonable travel time from an Addison address, but not more than two (2) hours maximum. Appropriate repairs shall be made within 12 hours.
- 17.5 It is recognized that the City may continue to make a first response to any trouble call. Action on such response will, however, be limited to placing the intersection on flash, replacing load switches or detector amplifiers, erecting temporary control devices, requesting immediate traffic control by uniformed police officer, or other such action deemed necessary to provide a safe operation. Such action will in no way relieve the Contractor of his operation and maintenance responsibility.
- 17.6 The Contractor shall be required to provide adequate police traffic control assistance for planned controller change-outs or any other operational procedures, when requested by the Engineer. Police assistance shall be arranged by the Contractor directly, at least twenty-four (24) hours in advance. If the Engineer discovers that the Contractor has failed to provide adequate police assistance, the Engineer may order additional assistance. Police traffic control assistance, for any purpose, shall be the financial responsibility of the Contractor, regardless of who obtains the assistance.

18.0 BARRICADES

- 18.1 The Contractor shall comply with all the requirements of the TMUTCD.
- 18.2 The Contractor shall have the responsibility to provide and maintain all warning devices and take all precautionary measures by law to protect persons and property while said persons or property are approaching, leaving, or within the work site of any area adjacent to said work site. No separate compensation will be paid to the Contractor for the installation or maintenance of any warning devices, barricades, lights, signs, or any other precautionary measure required by law for the protection of persons or property, including off duty police officers.
- 18.3 The Contractor shall assume all duties owed by the authority to the general public in connection with the general public's immediate approach to and travel through the work site and the area adjacent to said work site.
- 18.4 Where the work is carried on, in, or adjacent to, any street, alley, sidewalk, public right-of-way or public place, the Contractor shall at his own cost and expense provide flagmen and watchmen and shall furnish, erect, and maintain such warning devices, barricades, lights, signs, and other precautionary measures which shall not cease until the project has been accepted by the governing Authority.

19.0 AS-BUILT DRAWNGS

19.1 The City shall furnish two (2) sets of Construction Drawings to the Contractor at the time construction is commenced. These prints shall be marked-up by the Contractor throughout the construction period, indicating all changes, revisions, and additions to the work, including field relocations of work concealed from view and conductor cable lengths. Upon completion of the work at each intersection, the Engineer shall deliver the As-Built drawings to the Traffic Engineer within ten (10) working days after the turn-on/cut-over date.

20.0 MEASUREMENT AND PAYMENT

20.1 The traffic signal installation as indicated on the Plans and as described herein, when installed, will be measured as a completed installation and payment will be made at the contract unit bid price for "Traffic Signal(s)", which price shall be full compensation for furnishing, placing, and testing all materials and equipment and for all tools, labor, equipment, and incidentals necessary to complete the work. Portions of the work that have not been approved by Engineer will not be considered complete, and payment shall be withheld until the Contractor has corrected the work to the satisfaction of the Engineer.

21.0 EXPERIENCE AND QUALIFICATIONS

- 21.1 The low bidder shall be required to furnish the Engineer a written assessment of previous experience in the installation of traffic signal systems. The response shall include the name and population of the city or area served, Contract name and/or number, date of installed, date of Contract completion, Contract delays and discrepancies, liquidated damages and the name, address, and phone number of a specific individual representing the client who is in a position to verify such experience. The response shall be delivered to the Engineer within ten (10) working days after bid opening.
- 21.2 The Bidder shall also furnish information as required above for each major subcontractor (i.e., manufacturer or fabrication of traffic signal structures) that could be active in the project.

22.0 MISCELLANEOUS NOTES

- 22.1 THE LOCATIONS OF DRIVEWAYS, SIDEWALKS, DRAIN GUTTERS, ETC., AS SHOWN ON THESE PLANS ARE APPROXIMATE. ACCURATE LOCATIONS SHALL BE DETERMINED BY THE CONTRACTOR AT THE TIME OF CONSTRUCTION.
- 22.2 THE LOCATIONS OF TRAFFIC SIGNAL FOUNDATIONS, BASES, CONDUIT DETECTORS, ETC., SHOWN ON THE PLANS ARE APPROXIMATE. THE CONTRACTOR SHALL GIVE THE GOVERNING TRAFFIC AUTHORITY 48 HOURS NOTICE OF HIS INTENTION TO ESTABLISH THE FINAL LOCATION OF ANY FOUNDATIONS, BASES, CONDUIT, DETECTORS, ETC., AND HAVE THE LOCATIONS APPROVED ON THE GROUND BY THE TRAFFIC ENGINEER OR HIS DULY AUTHORIZED REPRESENTATIVE.
- 22.3 NO TREES SHALL BE CUT EXCEPT UPON THE SPECIFIC AUTHORITY OF THE ENGINEER.
- 22.4 WHERE POSSIBLE, DIG UNDER SIDEWALKS. IF THE CONTRACTOR CHOOSES TO REMOVE OR CUT THE SIDEWALK THE CONCRETE MUST BE SAWED AND BROKEN OUT AND THEN RESTORED TO AN EQUAL OR BETTER CONDITION THEN THE ORIGINAL.
- 22.5 REMOVAL OF MAIL BOXES IN THE WAY OF CONSTRUCTION REQUIRES 48 HOURS ADVANCE NOTICE TO THE POST OFFICE.
- 22.6 PIPELINES, STORM SEWERS, POWER CABLES, SHTRUCTURES, AND OTHER UNDERGROUND ITEMS BOTH PUBLICLY AND PRIVATELY OWNED EXIST ADJACENT TO THE CONSTRUCTION LIMITS OF THIS PROJECT. THE CONTRACTOR SHALL MAKE HIS OWN INVESTIGATION AS TO THE LOCATION OF THESE UNDERGROUND ITEMS AND SHALL HOLD THE AUTHORITY EXEMPT FROM ANY SUITS OR CLAIMS RESULTING FROM DAMAGE BY THE CONTRACTOR'S OPERATIONS TO ANY UNDERGROUND INSTALLATION. THE CONTRACATOR SHALL COMPLY WITH ALL UTILITY CLEARANCES.

- 22.7 ALL CONDUIT RUNS SHALL BE CONTINUOUS OF THE SAME MATERIAL (METAL ONLY OR PVC ONLY). WHERE TYING INTO EXISTING CONDUIT, THE CONTRACTOR MUST CONTINUE WITH THE SAME MATERIAL (METAL TO METAL OR PVC TO PVC).
- 22.8 ON ALL INTERCONNECT CONDUIT RUNS, THE CONTRACTOR SHALL INSTALL PULLBOXES AT INTERVALS OF 250 FEET TO PREVENT DAMAGE OR BREAKAGE TO THE CABLE BEING INSTALLED. ANY INCREASE OR DECREASE IN DISTANCE BETWEEN PULLBOXES, UNLESS SHOWN ON THE PLANS, MUST BE APPROVED BY THE TRAFFIC ENGINEER OR HIS DULY AUTHORIZED REPRESENTATIVE.

23.0 ACCEPTANCE NOTES

- 23.1 PRIOR TO FINAL ACCEPTANCE BY THE TOWN OF ADDISION: 1. A TEXAS REGISTERED PROFESSIONAL ENGINEER SHALL CERTIFY THAT THE PROJECT WAS CONSTRUCTED IN ACCORDANCE WITH THE PLANS AND SPECIFICATIONS APPROVED BY THE TOWN OF ADDISON.
- 2. THE OWNER SHALL PROVIDE 1 REPRODUCIBLE SET OF AS-BUILTS (SEALED AND CERTIFIED BY A TEXAS REGISTERED ENGINEER) AND 2 BLUE LINE SETS.
- 23.2 PRIOR TO STARTING CONSTRUCTION, THE CONTRACTOR SHALL CONTACT THE UTILITY COMPANIES TO LOCATE EXISTING FACILITIES. THESE INCLUDE BUT MAY NOT BE LIMITED TO THE FOLLOWING:
- TOWN OF ADDISON 2. LONE STAR GAS
- SOUTHWESTERN BELL
- 4. STORER CABLE PLANNED CABLE SYSTEMS
- 6. TU ELECTRIC
- 23.3 PRIOR TO BEGINNING CONSTRUCTION, THE OWNER OR HIS AUTHORTISED REPRESENTATIVE SHALL CONVENE A PRE-CONSTRUCTION CONFERENCE. BETWEEN THE TOWN OF ADDISON, CONSULTING ENGINEER, CONTRACTORS, UTILITY COMPANIES AND ANY OTHER AFFECTED PARTIES, NOTIFY BRUCE ELLIS 450-2847 AT LEAST 48 HOURS PRIOR TO THE TIME OF CONFERENCE AND 48 HOURS PRIOR TO BEGINNING OF CONSTRUCTION.

a company and

- 23.4 ANY EXISTING PAVEMENT, CURBS, AND/OR SIDEWALKS DAMAGED OR REMOVED WILL BE REPAIRED BY THE CONTRACTOR AT THEIR EXPENSE.
- 23.5 AT INTERSECTIONS THAT HAVE VALLEY DRAINAGE. THE CROWN OF THE INTERSECTING STREETS WILL CULMINATE IN A DISTANCE OF 40 FEET FROM THE INTERSECTING CURB LINE UNLESS OTHERWISE NOTED.
- 23.6 CONTRACTOR SHALL OBTAIN A RIGHT-OF-WAY PERMIT BY THE TOWN OF ADDISON FOR WORKING WITHIN THE PUBLIC RIGHT-OF-WAY.
- 23.7 DURING CONSTRUCTION, THE OWNER SHALL PROVIDE A QUALIFIED GEOTECHNICAL LAB TO PERFORM MATERIALS TESTING DURING THE CONSTRUCTION, AT THE REQUEST OF THE TOWN OF ADDISON.
- 23.8 THE CONTRACTOR SHALL SUBMIT MATERIAL SHEETS TO THE TOWN OF ADDISON FOR APPROVAL PRIOR TO INCORPORATING MATERIALS INTO THE JOB.
- 23.9 THE CONTRACTOR SHALL PROVIDE INTEGRATION OF THE NEW CONTROLLER DATA BASE AND INTERSECTION / SUB-SYSTEM GRAPHICS INTO THE TOWN OF ADDISON'S ON STREET MASTER SIGNAL SYSTEM.

THESE PLANS HAVE GEEN PRINCED CONFORM WITH COMPERULTION RESULBOS

REVISIONS DATE BY **DESCRIPTION**

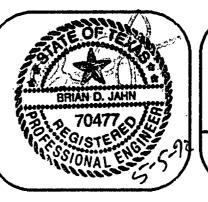
DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc. ENGINEERS • PLANNERS

> 330 Union Station Dallas, Texas 75202-4802 (214) 748-6740 Fax: (214) 748-7037

| DESIGN BY: DRAWN BY: | BDJ SAM | | 2-14-92 2-14-92 |
|-------------------------|------------|-------|--------------------|
| CHECKED BY: | BDJ | DATE: | 2-14-92 |
| APPROVED BY: | | DATE: | |



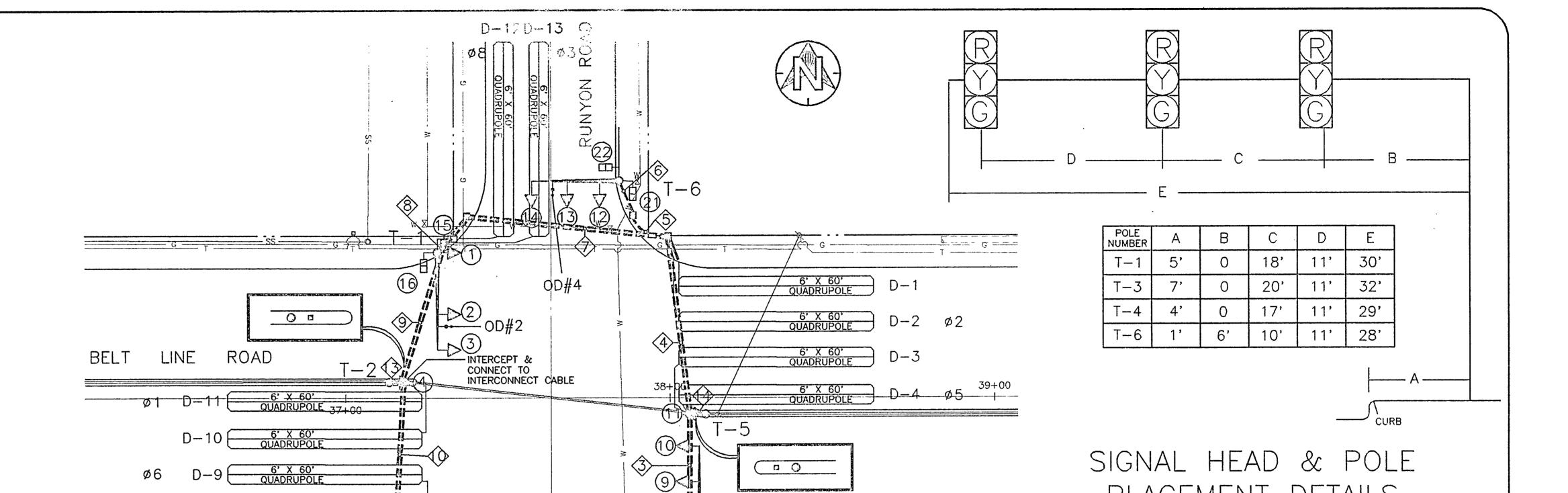
GENERAL NOTES

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| RUN | COND | UIT | N | NO. OF CABLES | | | | | | | | | | |
|-----|-----------|--------|-----------|-------------------|-----------------------|----------|-----------------|----------------------|--|--|--|--|--|--|
| NO. | SIZE/TYPE | LENGTH | 16C#12AWG | 2C∯18 SHIELDED | SHIELDED (OPTICOM) | 1С∦6ХНН₩ | 1C∦6AWG BARE | 12FR∯12 INTERCON. | | | | | | |
| 1 | 2X3" PVC | 90' | 3 | 6 | 2 | 0 | 1 | 0 | | | | | | |
| 2 | 3' PVC | 10' | 1 | 0 | 0 | 0 | 1 | 0 | | | | | | |
| 3 | 2X3" PVC | 45' | 1 | 0 | 1 | 0 | 2 | 0 | | | | | | |
| 4 | 2X3" PVC | 45' | 1 | 2 | 1 | 0 | 1 | 0 | | | | | | |
| 5 | 3" PVC | 30' | 1 | 0 | 1 | 0 | 1 | 0 | | | | | | |
| 6 | 3" PVC | 10' | 1 | 0 | 1 | 0 | 1 | 0 | | | | | | |
| 7 | 2X3" PVC | 90' | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | |
| 8 | 3" PVC | 10' | 1 | 0 | 1 | 0 | 1 | 0 | | | | | | |
| 9 | 2x3" PVC | 45' | 1 | 2 | 1 | 0 | 1 | 0 | | | | | | |
| ,10 | 2X3" PVC | 65' | 2 | 4 | 1 | 0 | 1 | 1 | | | | | | |
| 11 | 3" PVC | 20' | ٧, | 0 | 1 | 0 | 1 | 0 | | | | | | |
| 12 | 2X3" PVC | 10' | 6 | 13 | 4 | 0 | 1 | 1 | | | | | | |
| 13 | 3" PVC | 10' | 1 | 0 | 0 | 0 | 1 | 0 | | | | | | |
| 14 | 3" PVC | 10' | 1 | 0 | 0 | 0 | 1 | 0 | | | | | | |
| 15 | 2" RM | 65' | 0 | 0 | 0 | 3 | 0 | 0 | | | | | | |



CABLE TERMINATION CHART

| CABLE 1 FROM T-1 TO C-1 | CABLE 2 FROM T-2 TO C-1 | CABLE 3 FROM T-3 TO C-1 | CABLE 4 FROM T-4 TO C-1 | CABLE 5 FROM T-5 TO C-1 | CABLE 6 FROM T-6 TO C-1 | CABLE 7 FROM T-3 TO C-1 | CABLE 8 FROM T-6 TO C-1 |
|-------------------------------|--|---|---|--|---|---|---|
| SPARE | SPARE | SPARE | SPARE | SPARE | SPARE | SPARE | SPARE |
| SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON | SIGNAL COMMON |
| SH 1,2,3 R | SH 4 R | SH 5,6 R | SH 8,9,10 R | SH 11 R | SH 12,13 R | SH 7 R | SH 14 R |
| SH 1,2,3 G | SH 4 G | SH 5,6 G | SH 8,9,10 G | SH 11 G | SH 12,13 G | SH 7 G | SH 14 G |
| SH 1,2,3 Y | SH 4 Y | SH 5,6 Y | SH 8,9,10 Y | SH 11 Y | SH 12,13 Y | SH 7 Y | SH 14 Y |
| SPARE | SH 4 Y | SPARE | SPARE | SH 11 ↔ | SPARE | SH 7⊀ | SH 14 ↔ |
| SPARE | SH 4 < € | SPARE | SPARE | SH 11 ← | SPARE | SH 7 <i><</i> G | SH 14 ← |
| SPARE | | SPARE | SPARE | | SPÅRE | | |
| SPARE | | SPARE | SPARE | | SPARE | | |
| PB COMMON | | PB COMMON | PB COMMON | | PB COMMON | | |
| ø2 PED CALL | | ø6 PED CALL | ø6 PED CALL | | ø2 PED CALL | | |
| SH 15 W | | SH 18 W | SH 19 W | | SH 22 W | | |
| SH 15 DW | | SH 18 DW | SH 19 DW | | SH 22 DW | | |
| ø8 PED CALL | | ø8 PED CALL | ø4 PED CALL | | ø4 PED CALL | | |
| SH 16 W | | SH 17 W | SH 20 W | | SH 21 W | | |
| SH 16 DW | | SH 17 DW | SH 20 DW | | SH 21 DW | | |
| | FROM T-1 TO C-1 SPARE SIGNAL COMMON SH 1,2,3 R SH 1,2,3 G SH 1,2,3 Y SPARE SPARE SPARE SPARE PB COMMON Ø2 PED CALL SH 15 W SH 15 DW Ø8 PED CALL SH 16 W | FROM T-1 TO C-1 FROM T-2 TO C-1 SPARE SPARE SIGNAL COMMON SH 1,2,3 R SIGNAL COMMON SH 4 R SH 1,2,3 R SH 4 G SH 1,2,3 Y SH 4 Y SPARE SH 4 ★ SPARE SH 4 ★ SPARE SH 4 ★ SPARE SH 4 ★ SPARE SH 5 SPARE SH 15 W SH 15 DW Ø8 PED CALL SH 16 W SH 16 W | FROM T-1 FROM T-2 FROM T-3 FROM T-3 SPARE SPARE SPARE SIGNAL COMMON SIGNAL COMMON SIGNAL COMMON SH 1,2,3 R SH 4 R SH 5,6 R SH 1,2,3 G SH 4 G SH 5,6 G SH 1,2,3 Y SH 4 Y SH 5,6 Y SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE PB COMMON PB COMMON Ø6 PED CALL SH 15 W SH 18 W SH 15 DW Ø8 PED CALL SH 16 W SH 17 W | FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 SPARE SPARE SPARE SPARE SIGNAL COMMON COMMON SIGNAL COMMON COMMON SIGNAL COMMON SH 1,2,3 R SH 4 R SH 5,6 R SH 8,9,10 R SH 1,2,3 G SH 4 G SH 5,6 G SH 8,9,10 G SH 1,2,3 Y SH 4 Y SH 5,6 Y SH 8,9,10 Y SPARE SPARE SPARE SPARE S | FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 FROM T-5 TO C-1 SPARE SPARE SPARE SPARE SPARE SIGNAL COMMON COMMON COMMON SIGNAL COMMON COMMON SIGNAL COMMON COMMON SIGNAL COMMON COMMON SH 1,2,3 R SH 4 R SH 5,6 R SH 8,9,10 R SH 11 R SH 1,2,3 G SH 4 G SH 5,6 G SH 8,9,10 G SH 11 G SH 1,2,3 Y SH 4 Y SH 5,6 Y SH 8,9,10 Y SH 11 Y SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE <td< td=""><td>FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 FROM T-5 TO C-1 FROM T-5 TO C-1 SPARE SPARE SPARE SPARE SPARE SPARE SIGNAL COMMON COMMON COMMON COMMON COMMON SH 1,2,3 R SH 4 R SH 5,6 R SH 8,9,10 R SH 11 R SH 12,13 R SH 1,2,3 G SH 4 G SH 5,6 G SH 8,9,10 G SH 11 G SH 12,13 G SH 1,2,3 Y SH 4 Y SH 5,6 Y SH 8,9,10 Y SH 11 Y SH 12,13 Y SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE S</td><td>FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 FROM T-5 TO C-1 FROM T-5 TO C-1 FROM T-6 TO C-1 FROM T-3 TO C-1 SPARE SH 11 R SH 12,13 R SH 7 R SH 7 R SH 7 SH 12,13 R SH 12,13 R SH 7 R</td></td<> | FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 FROM T-5 TO C-1 FROM T-5 TO C-1 SPARE SPARE SPARE SPARE SPARE SPARE SIGNAL COMMON COMMON COMMON COMMON COMMON SH 1,2,3 R SH 4 R SH 5,6 R SH 8,9,10 R SH 11 R SH 12,13 R SH 1,2,3 G SH 4 G SH 5,6 G SH 8,9,10 G SH 11 G SH 12,13 G SH 1,2,3 Y SH 4 Y SH 5,6 Y SH 8,9,10 Y SH 11 Y SH 12,13 Y SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE SPARE S | FROM T-1 TO C-1 FROM T-2 TO C-1 FROM T-3 TO C-1 FROM T-4 TO C-1 FROM T-5 TO C-1 FROM T-5 TO C-1 FROM T-6 TO C-1 FROM T-3 TO C-1 SPARE SH 11 R SH 12,13 R SH 7 R SH 7 R SH 7 SH 12,13 R SH 12,13 R SH 7 R |

POLE

SIGNAL HEAD DETAILS

15 - 22

| l | _00P | DETECTO | OR DE | TAILS | |
|------|----------|-----------|---------------|-------|-------|
| LOOP | DIMEN. | TURNS | AMPL. | PIN J | DELAY |
| D-1 | 6' X 60' | 1 - 2 - 1 | ø2-1 | ø2G | 10.0 |
| D-2 | 6' X 60' | 1 - 2 - 1 | ø2-2 | ø2G | -NA- |
| D-3 | 6' X 60' | 1 - 2 - 1 | ø2-3 | ø2G | -NA- |
| D-4 | 6' X 60' | 1 - 2 - 1 | ø5 | ø5G | 10.0 |
| D-5 | 6' X 60' | 1 - 2 - 1 | Ø4-1 | ø4G | 10.0 |
| D-6 | 6' X 60' | 1 - 2 - 1 | ø7-2 | ø7G | -NA- |
| D-7 | 6' X 60' | 1 - 2 - 1 | ø7−1 | ø7G | -NA- |
| D-8 | 6' X 60' | 1 - 2 - 1 | ø6-1 | ø6G | 10.0 |
| D-9 | 6' X 60' | 1 - 2 - 1 | ø6-2 | ø6G | -NA- |
| D-10 | 6' X 60' | 1 - 2 - 1 | ø6-3 | ø6G | -NA- |
| D-11 | 6' X 60' | 1 - 2 5 1 | , Ø ΫŤ | ø1G | 10.0 |
| D-12 | 6' X 60' | 1 2 - 1 | :00008 | ø8G | 10.0 |

THESE PLANS PAUL BEEN .
REVISED TO CONFORM WITH CONSTRUCTION SECONDO

SIGNED TOUSINGERY

28.82.01 TAG

REVISIONS

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DATE
BY
FREE RIGHT TURN REVISION
FIELD CHECKED REVISION
MODIFIED FIELD CHECKED
10-22-92
T.J.S.

REVISION

DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc. ENGINEERS • PLANNERS

Controller C-1⊠

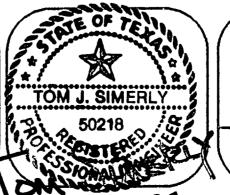
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(214) 748-6740
Fax: (214) 748-7037

| DESIGN BY: DRAWN BY: | BDJ SAM | | 2-14-92 2-14-92 |
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| CHECKED BY: | BDJ | DATE: | 2-14-92 |
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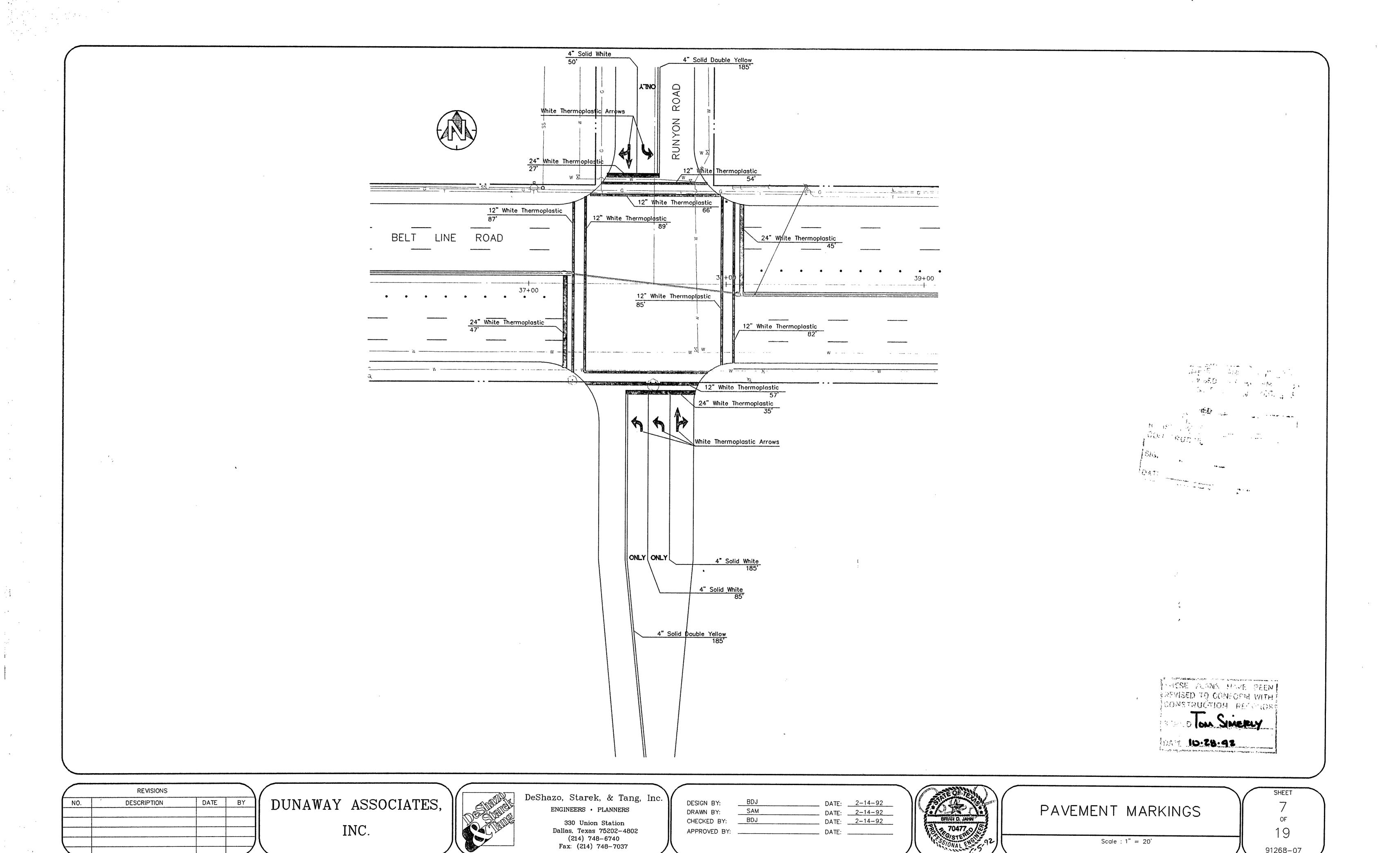
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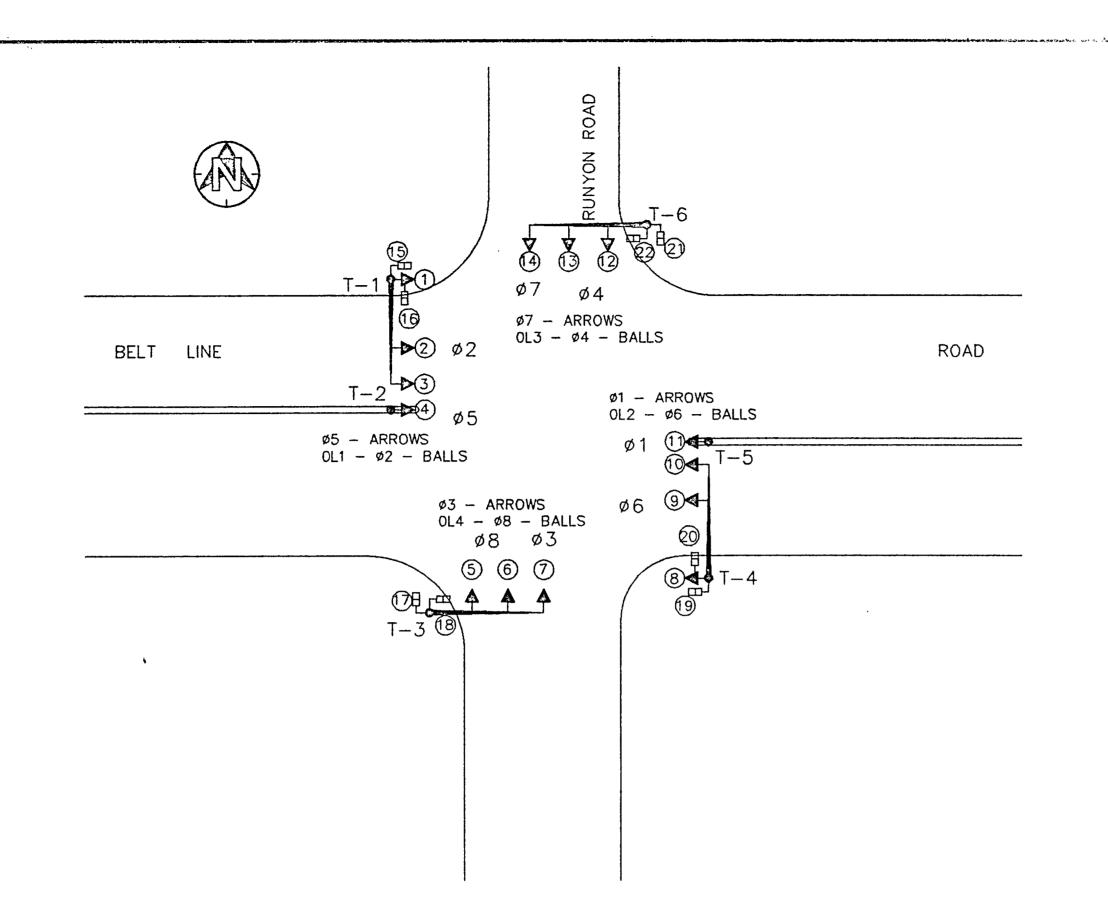
FIELD CHECKED SIGNAL LAYOUT

Scale : 1" = 20'

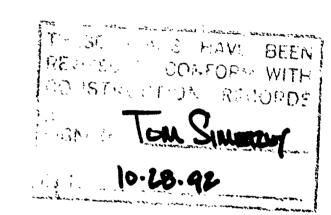
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| | SIGNAL FACES | | | | | | | | | | | | | | | | | | | | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| R | R | R | R | R | R | R | R | R | R | R | R | R | R | W | W | W | W | W | W | W | W |
| Y | \prec | \rightarrow | Y | > | > | \rightarrow | \rightarrow | \rightarrow | \rightarrow | Y | Y | \rightarrow | Y | DW | DW | DW | DW | DW | DW | DW | DW |
| G | G | \bigcirc | G | \rightarrow | (J) | (J) | G | \bigcirc | (J) | G | Y | (J) | G | | | | | | | | |
| | | | - (3) | | | *************************************** | | | | 8 | | *** | - C | | | | | | | | |
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| | SIGNAL INDICATIONS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------------------------|--------------------|--------|-------------------------------|---------------------|-----------------|---------------------------------------|-----|--------------------------|--------------------------|------------------------|--------------------------------------|----------------|-------------------------------|-------------------------------|---------------------------------------|--------------|--------------------------|-------|---------------------------|---------------------------------------|--------------|--------------------------|-----------------------------|-------------------|---------------------------------------|----------|-------------------------------|-------------------------------|--------------------------|---------------------|-------------------------------|-------------------------------|---------------------------------------|-----|-------------------------------|-------------------------------|--------------------------------|---|---------------------------------------|
| . 0 | | | Pha | se 6 | +2 | | | Ph | ase | 1+6 | | | Phas | e 1+5 | | | Pho | ase 2 | 2+5 | | | Ph | ase 4 | +8 | | | Phase | + 4+7 | 7 | | Phase | e 7+3 | | | Phase | 3+8 | 3 | FLAS OPER | SHING ATION |
| SIGNAL N PHASE | | R/W | CLEAR TO PHASE 1 + 6 | T PH | O ASE + 5 | CLEAR TO ALL OTHER PHASES | R/W | CLE. TC PHA 6 + |) SE P 2 1 | TO HASE + 5 | CLEAF TO ALL OTHEF PHASE | R/W S | CLEAR TO PHASE 1 + 6 | CLEAR TO PHASE 2 + 5 | CLEAR TO ALL OTHER PHASES | R/W | CLEA TO PHA 6 + | SE PI | LEAR TO HASE + 5 | CLEAR TO ALL OTHER PHASES | R/W | CLE, TC PHA 4 + | SE PH 7 8 | TO HASE + 3 | CLEAR TO ALL OTHER PHASES | R/W | CLEAR TO PHASE 4 + 8 | CLEAR TO PHASE 7 + 3 | T AI | D LL R/W HER | CLEAR TO PHASE 4 + 7 | CLEAR TO PHASE 3 + 8 | CLEAR TO ALL OTHER PHASES | R/W | CLEAR TO PHASE 4 + 8 | CLEAR TO PHASE 7 + 3 | TO ALL OTHER PHASE | is 20 NORMAL FLASH | CONFLICT |
| INT. | | 1 | 2 3 VEH PE CLR CL | 4 D VEH R CLR | PED V | 6 7 VEH PED CLR CLR | 8 | 9 VEH CLR | 10 1 PED VE CLR CL | 1 12 H PED R CLR | VEH PE | 4 15 D R | 16 VEH CLR | 17 VEH CLR | 18 VEH CLR | 19 | VEH CLR | | | 24 25 VEH PED CLR CLR | | VEH | 28 29 PED VEH CLR CLR | PED VI | EH PEC | | VEH PED CLR CLR | VEH PE | 7 38 ED VEH LR CLR | 39 40 PED CLR | VEH CLR | VEH CLR | VEH CLR | | | | 8 49 5 D VEH PE R CLR CI | | |
| 1-3 <u>6</u> 4 1 | | G | Y (| G G | G | Y G Y G | R | R | R F | R R | R F | R R | R | R | R | G | G | G Y | G G | Y G | R | R | R R R R | R F | R R R | R | R R R R | R F | 7 R | R R R R | R | R | R | R | R R R R | R F | R R F | R FY | FR FR |
| 5,6 4 7 7 | | R R | R F | R R R | R R | R R R R | R | R R | R F | R R R | R F | R R R R | R | R R | R | R | R | R R | R | R R R R | G | Y | G G G G | G G | Y G Y G | R | R R R R | R F | ? R ? R | R R | R | R | R | G | G G *66 | 6 G G | G 4 4 6 | 2) (a) (b) (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d | FR FR |
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| 15,22 6P 16,17 4P 18,19 2P | 5 | DW | DW D | w Dw | DW | | DW | DW | DW D\ | w Dw | DW D | W DW DW DW | DW | DW DW | DW DW | DW | DW | DW DW | / DW | DW DW | w | DW | DW W | W D | w F/D | w Dw | DW DW | DW D | w Dw | | DW | DW DW | DW DW | w | w w | OW F/ | DW DW F/ | DW | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
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DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc. engineers · Planners

330 Union Station Dallas, Texas 75202-4802 (214) 748-6740 Fax: (214) 748-7037

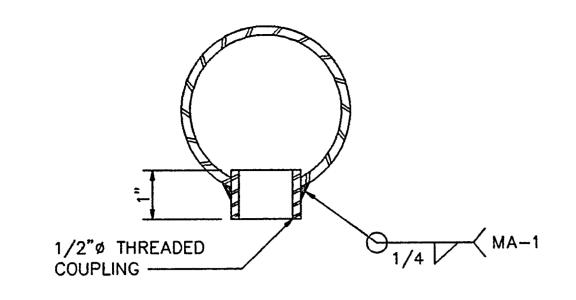
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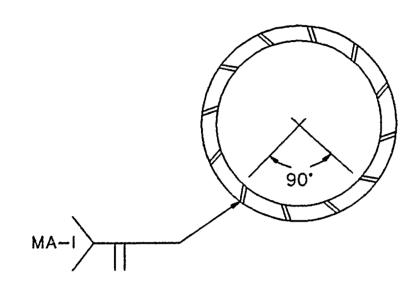
PHASING DIAGRAM

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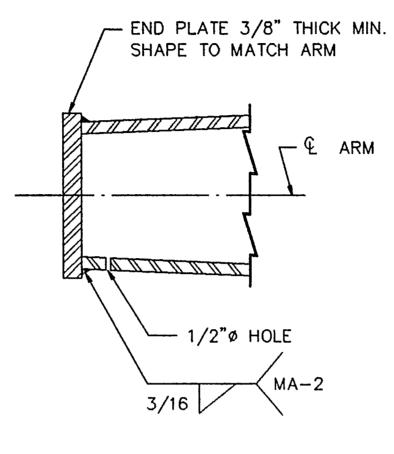


COUPLING DETAILS



LONGITUDINAL SEAM WELD MUST BE ORIENTED WITHIN THE LOWER 90° OF THE SIGNAL ARM.

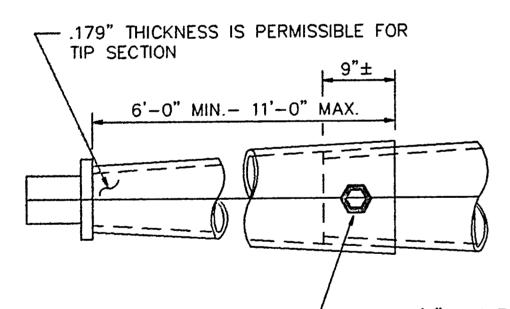
ARM WELD DETAIL



NOTE :

"POLE MANUFACTURER
SHALL DRILL 1/2" HOLE
IN BOTTOM OF MAST ARM
AT END PLATE"
(FOR HOT-DIP GALVANIZING)

PLATE WELD DETAIL



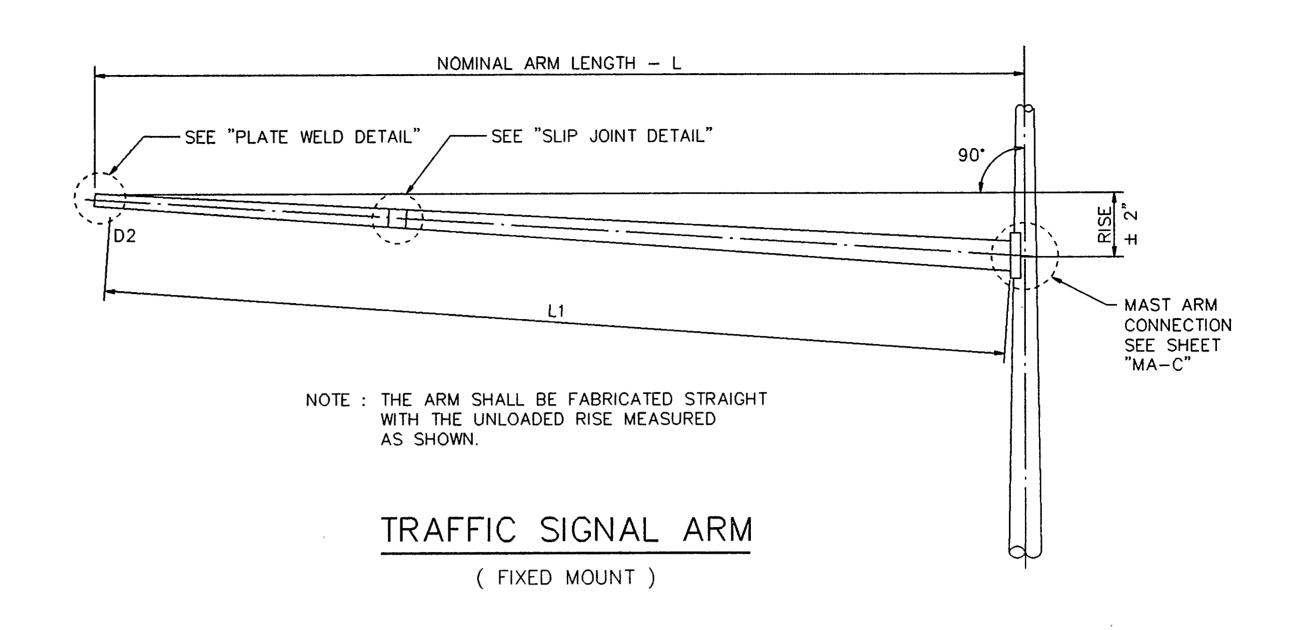
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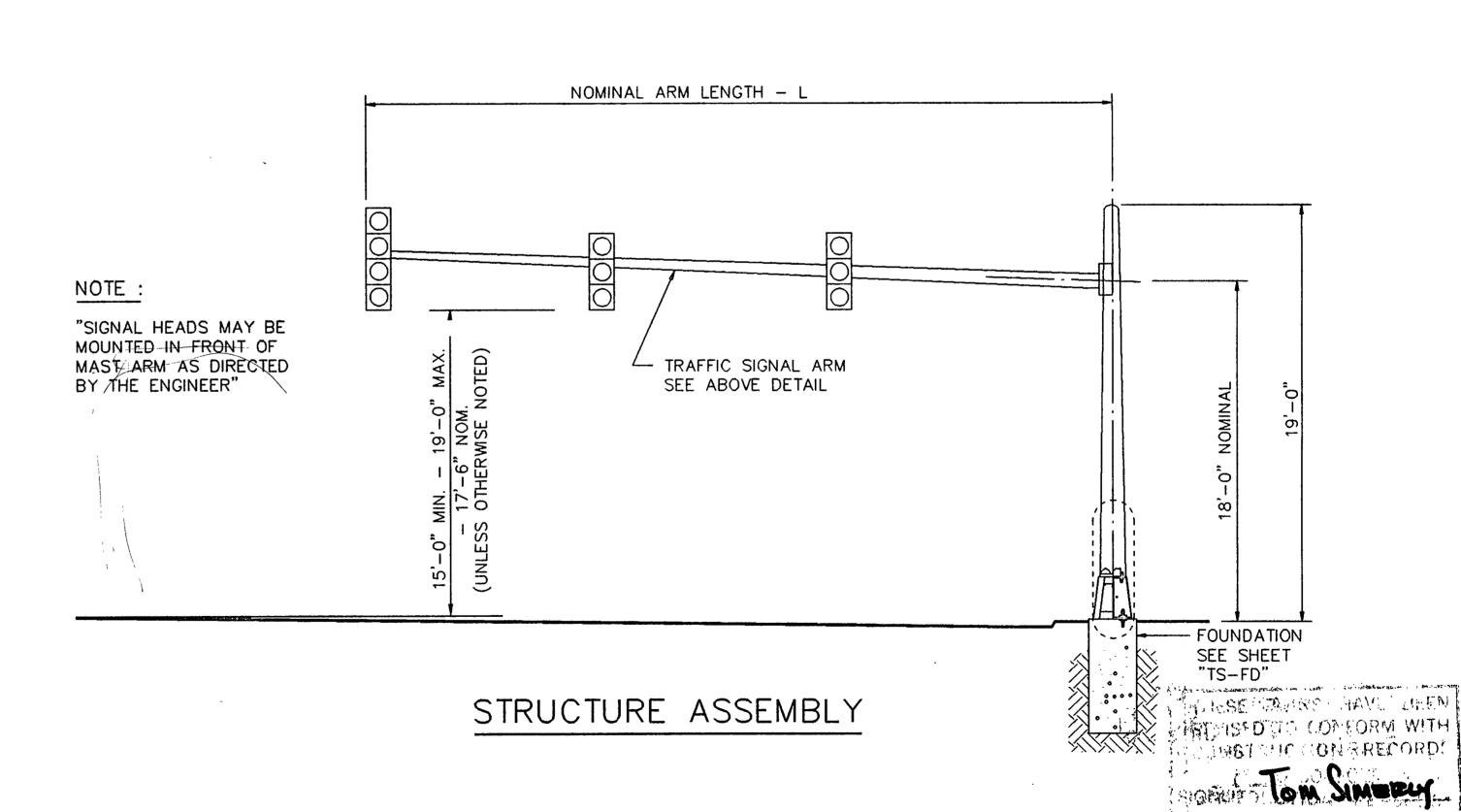
A SLIP JOINT IS PERMISSIBLE FOR ARMS 40' AND GREATER IN LENGTH. THE SLIP JOINT SHALL BE MADE IN THE SHOP, BUT MAY BE MATCH MARKED AND SHIPPED DISASSEMBLED.

MIN. LAP EQUALS 1.5 TIMES FEMALE I.D.

4-3/4"Ø HOLES AND 1-5/8"Ø GALV. A307 BOLT.
TACK WELD NUT TO THREAD PROJECTION AFTER MAKING
JOINT. REPAIR DAMAGED GALVANIZING IN ACCORDANCE
WITH THE SPECIFICATIONS.

SLIP JOINT DETAILS





NO. DESCRIPTION DATE BY

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ENGINEERS • PLANNERS

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Dallas, Texas 75202-4802
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| DESIGN BY: DRAWN BY: CHECKED BY: | BDJ SAM BDJ | DATE: | 2-14-92 2-14-92 2-14-92 |
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| APPROVED BY: | | DATE: | |

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| BRIAN D. JAHN 2 9 70477 0 55 | |
| MAN COLE CAR CONTRACTOR | 2 |

SINGLE MAST ARM ASSEMBLIES (80 MPH WIND ZONE)

Scale: NONE
Page 1 of 2

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| ARM | ROL | JND PC | LES | EQUADATION. |
|--------|------|--------|--------|--------------------|
| LENGTH | D8 | D19 | # THK. | FOUNDATION TYPE |
| FT. | IN. | IN. | IN. | ITPE |
| 20 | 10.0 | 7.5 | .179 | 30-A |
| 24 | 11.0 | 8.5 | .179 | 30-A |
| 28 | 11.5 | 9.0 | .179 | 30-A |
| 32 | 12.0 | 9.5 | .179 | 30-A |
| 36 | 12.5 | 10.0 | .179 | 30-A |
| 40 | 12.0 | 9.5 | .239 | 30-B |
| 44 | 12.5 | 10.0 | .239 | 30-B |
| 48 | 13.0 | 10.5 | .239 | 30-B |

| ARM | ROUND ARMS | | | | |
|--------|------------|------|-----|--------|--------|
| LENGTH | L1 | D1 | D2 | # THK. | RISE |
| FT. | FT. | IN. | IN. | IN. | |
| 20 | 19.1 | 6.5 | 3.8 | .179 | 1'-9" |
| 24 | 23.1 | 7.5 | 4.3 | .179 ` | 1'-10" |
| 28 | 27.1 | 8.0 | 4.2 | .179 | 1'-11" |
| 32 | 31.0 | 9.0 | 4.7 | .179 | 2'-1" |
| 36 | 35.0 | 9.5 | 4.6 | .179 | 2'-4" |
| 40 | 39.0 | 9.5 | 4.1 | .239 | 2'-8" |
| 44 | 43.0 | 10.0 | 4.1 | .239 | 2'-11" |
| 48 | 47.0 | 10.5 | 4.1 | .239 | 3'-4" |

D8 = POLE BASE O.D.

D19= POLE TOP O.D. W/OUT LUMINAIRE

D1 = ARM BASE O.D.

D2 = ARM END O.D.

L1 = SHAFT LENGTH

L = NOMINAL ARM LENGTH

THICKNESS SHOWN ARE MINIMUMS, THICKER MATERIALS MAY BE USED.

| 19' POLES WITHOUT LUMINAIRE SHIP EACH POLE WITH THE FOLLOWING HARDWARE ATTACHED: ENLARGED HAND HOLE, POLE CAP, FIXED ARM CONNECTION BOLTS AND WASHERS. DESIGNATION QUANTITY 20-80 24-80 24-80 28-80 32-80 36-80 40-80 |
|---|
| SHIP EACH POLE WITH THE FOLLOWING HARDWARE ATTACHED: ENLARGED HAND HOLE, POLE CAP, FIXED ARM CONNECTION BOLTS AND WASHERS. DESIGNATION QUANTITY 20-80 24-80 28-80 32-80 36-80 |
| HARDWARE ATTACHED: ENLARGED HAND HOLE, POLE CAP, FIXED ARM CONNECTION BOLTS AND WASHERS. DESIGNATION QUANTITY 20-80 24-80 28-80 32-80 36-80 |
| 20-80 24-80 28-80 32-80 36-80 |
| 24-80 28-80 32-80 36-80 |
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| 44-80 |
| 48-80 |
| |

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|---|--------------------------|---|-------------|------------------------|--|-------------------------|-------------|
| | | TYPE I ARM | (1 SIGNAL) | TYPE II ARM | (2 SIGNAL) | TYPE III ARM | (3 SIGNAL) |
| | NOMINAL ARM LENGTH | SHIP EACH TY THE FOLLOWIN ATTACHED : 1 CGB CONNE | | THE FOLLOWIN ATTACHED: | PE II ARM WITH G HARDWARE SSEMBLY AND CTOR | THE FOLLOWIN ATTACHED : | SSEMBLY AND |
| | FT. | DESIGNATION | QUANTITY | DESIGNATION | QUANTITY | DESIGNATION | QUANTITY |
| | 20 | 20 I -80 | | 20 II -80 | | | |
| | 24 | 24 I -80 | | 24 II -80 | | | |
| | 28 | 28 I -80 | | 28 II -80 | | 28 Ⅲ −80 | |
| | 32 | | | 32 II -80 | | 32 Ⅲ - 80 | |
| | 36 | | | 36 II -80 | | 36 Ⅲ −80 | |
| į | 40 | | | | | 40 Ⅲ −80 | |
| | 44 | | | | | 44 III -80 | |
| | 48 | | | | • | 48 III -80 | |

ANCHOR BOLT ASSEMBLIES 1 PER POLE

| ANCHOR BOLT LENGTH | TOP AND BO' 8 FLAT WASH | R BOLT ASSEMBLY CONSISTS OF THE FOLLOWING: TTOM TEMPLATES, 4 ANCHOR BOLTS, 8 NUTS, HERS, 4 LOCK WASHERS AND 4 NUT ANCHOR PE 2) PER STANDARD DRAWING 10. TEMPLATES MAY BE REMOVED FOR SHIPMENT. |
|--------------------------|----------------------------|---|
| 3'-4" | | |
| 3'-10" | | |
| | BOLT LENGTH 3'-4" | ANCHOR BOLT BOLT LENGTH QUANTITY 3'-4" TOP AND BO 8 FLAT WASH DEVICES (TYPE) |

SUPPLY "OPTION A" UNLESS OTHERWISE NOTED.

GENERAL NOTES :

DESIGN CONFORMS TO 1975 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS AND INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEED EQUALS 80 MPH PLUS A 1.3 GUST FACTOR.

THE SPECIFIED LUMINAIRE LOAD APPLIED AT THE END OF THE LUMINAIRE ARM EQUALS 75 LBS. VERTICAL DEAD LOAD PLUS THE HORIZONTAL WIND LOAD ON AN EFFECTIVE PROJECTED AREA OF 1.5 SQ.FT. THE SPECIFIED SIGNAL LOAD APPLIED AT THE END OF THE TRAFFIC SIGNAL ARM EQUALS 180 LBS. VERTICAL DEAD LOAD PLUS THE HORIZONTAL WIND LOAD ON AN EFFECTIVE PROJECTED AREA OF 32.4 SQ.FT. (ACTUAL AREA TIMES DRAG COEFFICIENT).

FABRICATION SHALL BE IN ACCORDANCE WITH THE SPECIFICATIONS AND WITH THE DETAILS, DIMENSIONS, AND WELD PROCEDURES SHOWN HEREIN. WELD REFERENCES CALL FOR PREAPPROVED WELD PROCEDURES WHICH THE FABRICATOR MUST OBTAIN PRIOR TO FABRICATION.
MISCELLANEOUS WELDS WHICH DO NOT CALL FOR PREAPPROVED WELD PROCEDURES ARE NEVERTHELESS SUBJECT TO REJECTION FOR POOR WORKMANSHIP, MATERIALS, FABRICATION TOLERANCES, AND SHIPPING PRACTICES SHALL MEET THE REQUIREMENTS OF THIS SHEET AND THE SPECIFICATIONS.

UNLESS OTHERWISE NOTED, ALL PARTS SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.

SPECIAL DESIGNS REQUIRE SUBMISSION OF SHOP DRAWINGS IN ACCORDANCE WITH THE ITEM "STEEL STRUCTURES,".

ALL MAST ARMS 35' AND GREATER IN LENGTH SHALL HAVE DAMPENING PLATES INSTALLED.

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CATE 10.28.92

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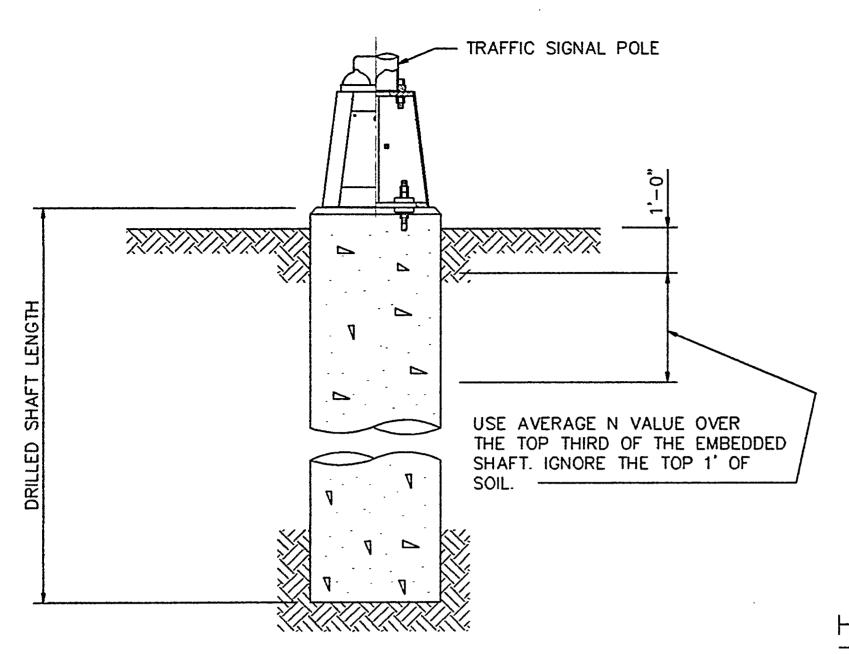
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SINGLE MAST ARM ASSEMBLIES

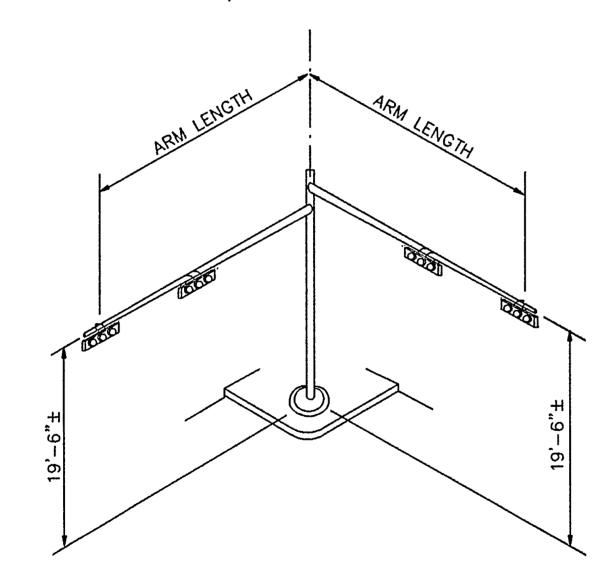
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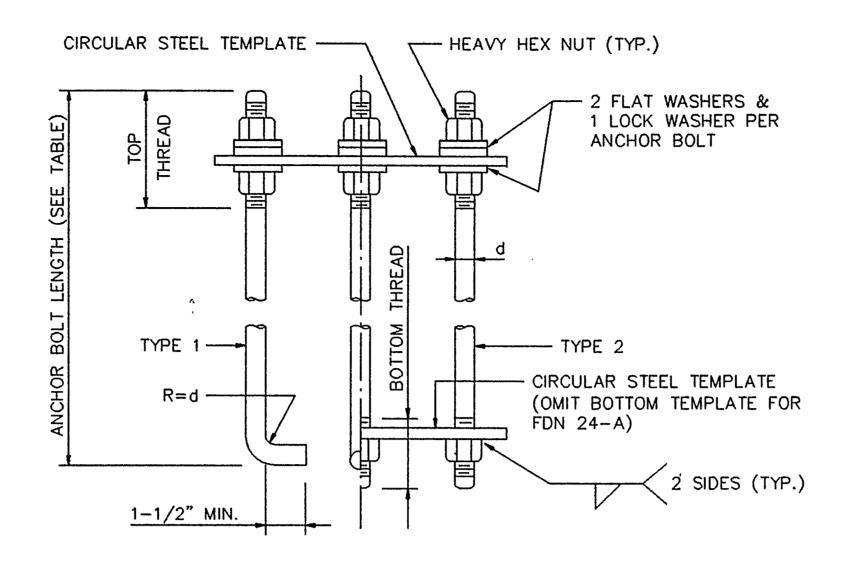


| ANCHOR BOLT & TEMPLATE SIZES | | | | | | |
|------------------------------|-----------------|---------------|------------------|----------------|---------|--------|
| BOLT DIAMETER | *BOLT LENGTH | TOP THREAD | BOTTOM THREAD | BOLT CIRCLE | R2 | R1 |
| | | | | | | |
| 3/4" | 1'-6" | 3" | - | 12-3/4" | 7-1/8" | 5-5/8" |
| 1-1/2" | 3'-4" | 6" | 2" | 17" | 10" | 7" |
| 1-3/4" | 3'-10" | 7" | 2-1/4" | 19" | 11-1/8" | 7-3/4" |
| 2" | 4'-3" | 8" | 2-1/2" | 21" | 12-1/2" | 8-1/2" |
| | | | | | | |

* MINIMUM DIMENSIONS GIVEN, LONGER BOLTS ARE ACCEPTABLE.



TYPICAL MAST ARM
ASSEMBLY



HOOKED ANCHOR (TYPE 1) NUT ANCHOR (TYPE 2)

ANCHOR BOLT ASSEMBLY

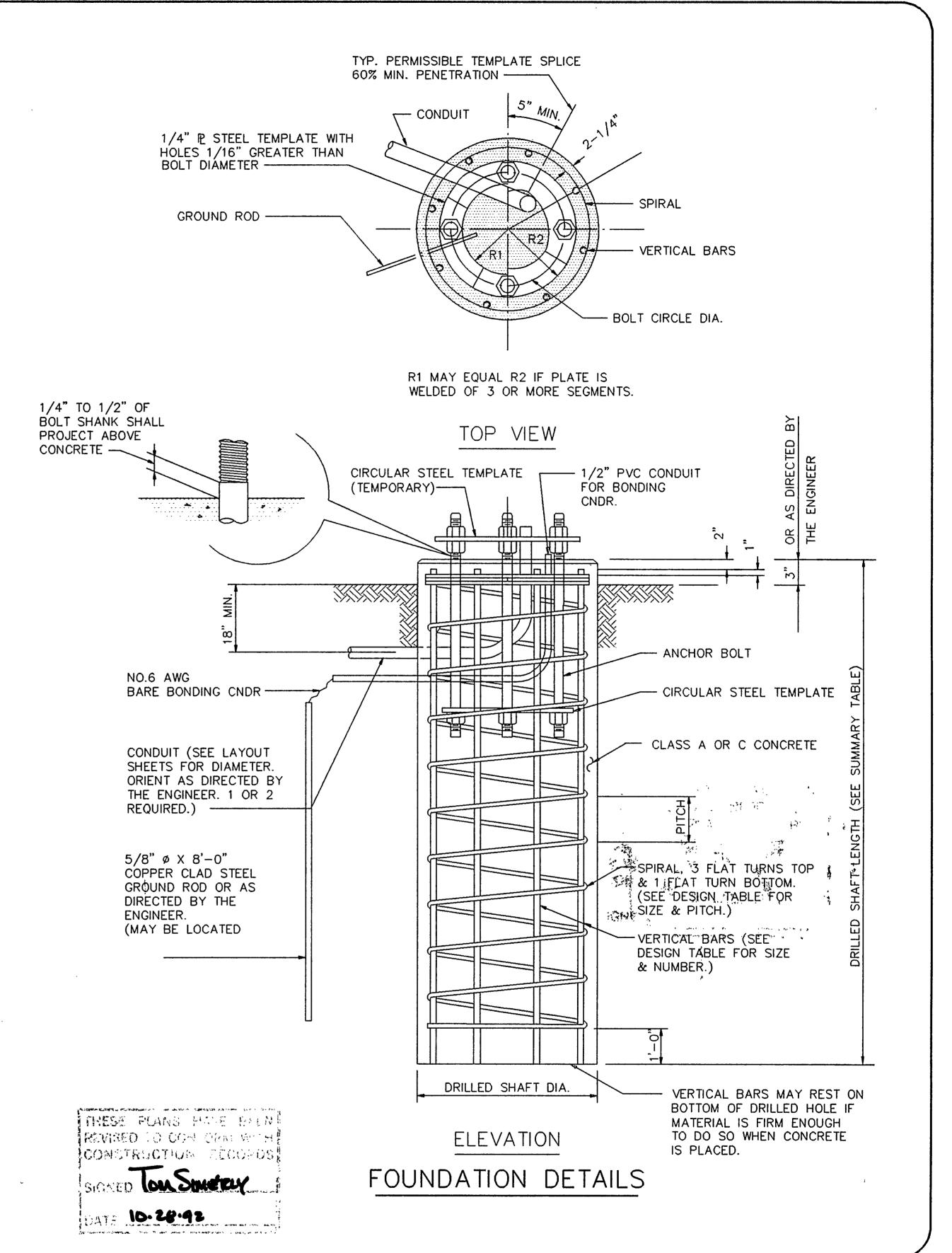
INSTALLATION PROCEDURE:

THREADS OF ANCHOR BOLTS SHALL BE COATED WITH PIPE JOINT COMPOUND PRIOR TO INSTALLATION OF UPPER NUTS WHEN ERECTING POLE. AFTER POLE IS PLUMBED AND IN PERMANENT ALIGNMENT, THE EXPOSED THREADS OF PAINTED BOLTS SHALL BE CLEANED AND AN ADDITIONAL COATING OF ZINC-RICH PAINT APPLIED TO SEAL THE BOLT THREAD-NUT JOINT.

NOTES:

- (1) ANCHOR BOLT DESIGN DEVELOPS THE FOUNDATION CAPACITY GIVEN UNDER FOUNDATION DESIGN LOADS.
- (2) FOUNDATION DESIGN LOADS ARE THE ALLOWABLE MOMENTS AND SHEARS AT THE BASE OF THE STRUCTURE.
- (3) FOUNDATIONS MAY BE LISTED SEPARATELY OR GROUPED ACCORDING TO SIMILARITY OF LOCATION AND TYPE. QUANTITIES ARE FOR THE CONTRACTOR'S INFORMATION ONLY.
- (4) FIELD PENETROMETER READINGS AT A DEPTH OF APPROXIMATELY
- 3 TO 5 FEET MAY BE USED TO ADJUST SHAFT LENGTHS.
 (5) IF ROCK IS ENCOUNTERED, THE DRILLED SHAFT SHALL EXTEND
- A MINIMUM OF TWO DIAMETERS INTO SOLID ROCK.

 (6) DECIMAL LENGTHS IN DESIGN TABLE ARE TO ALLOW INTERPOLATION FOR OTHER PENETROMATER VALUES. ROUND TO NEAREST FOOT FOR ENTRY INTO SUMMARY TABLE.



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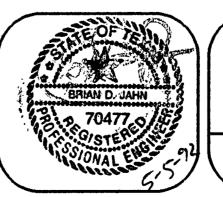
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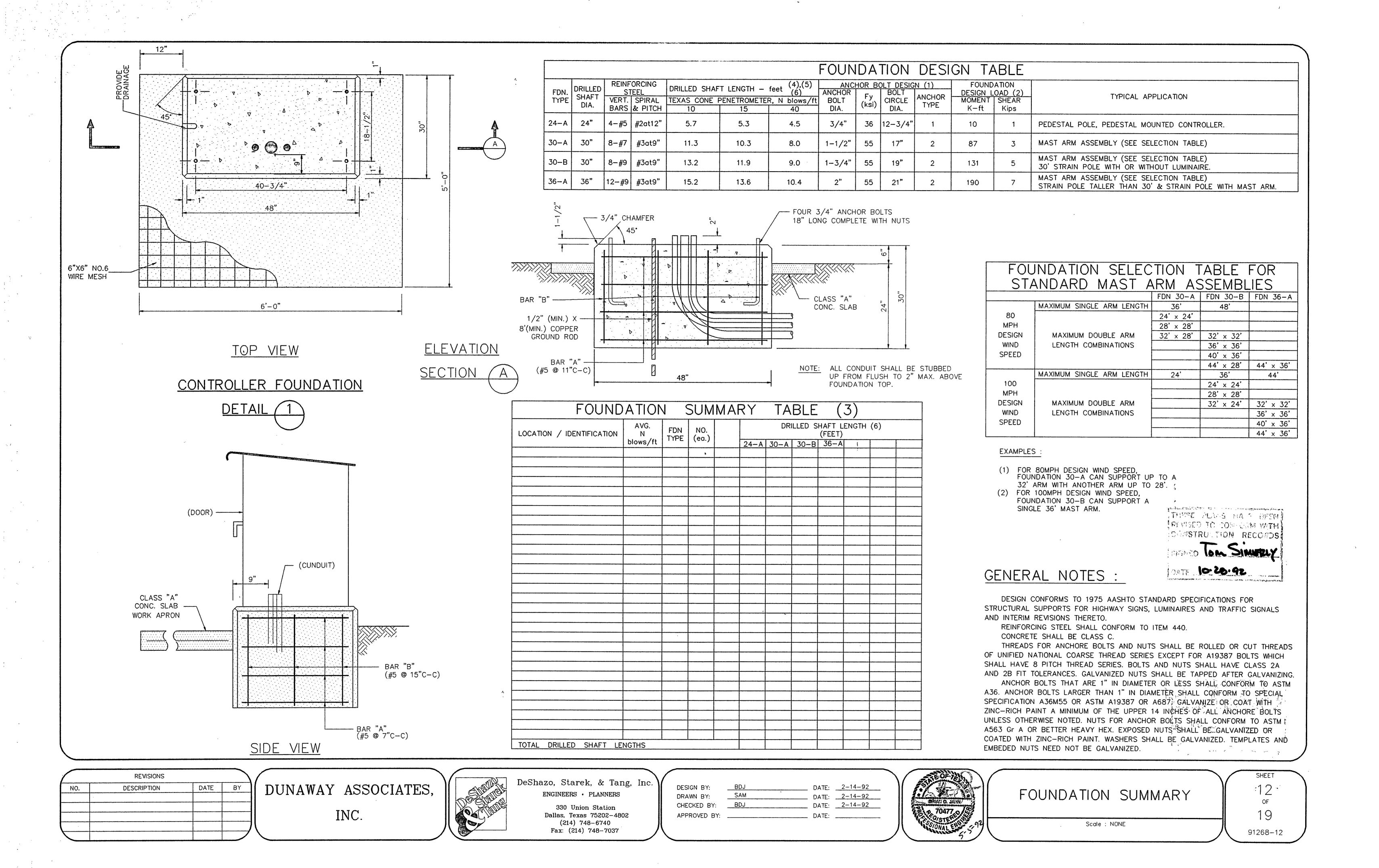
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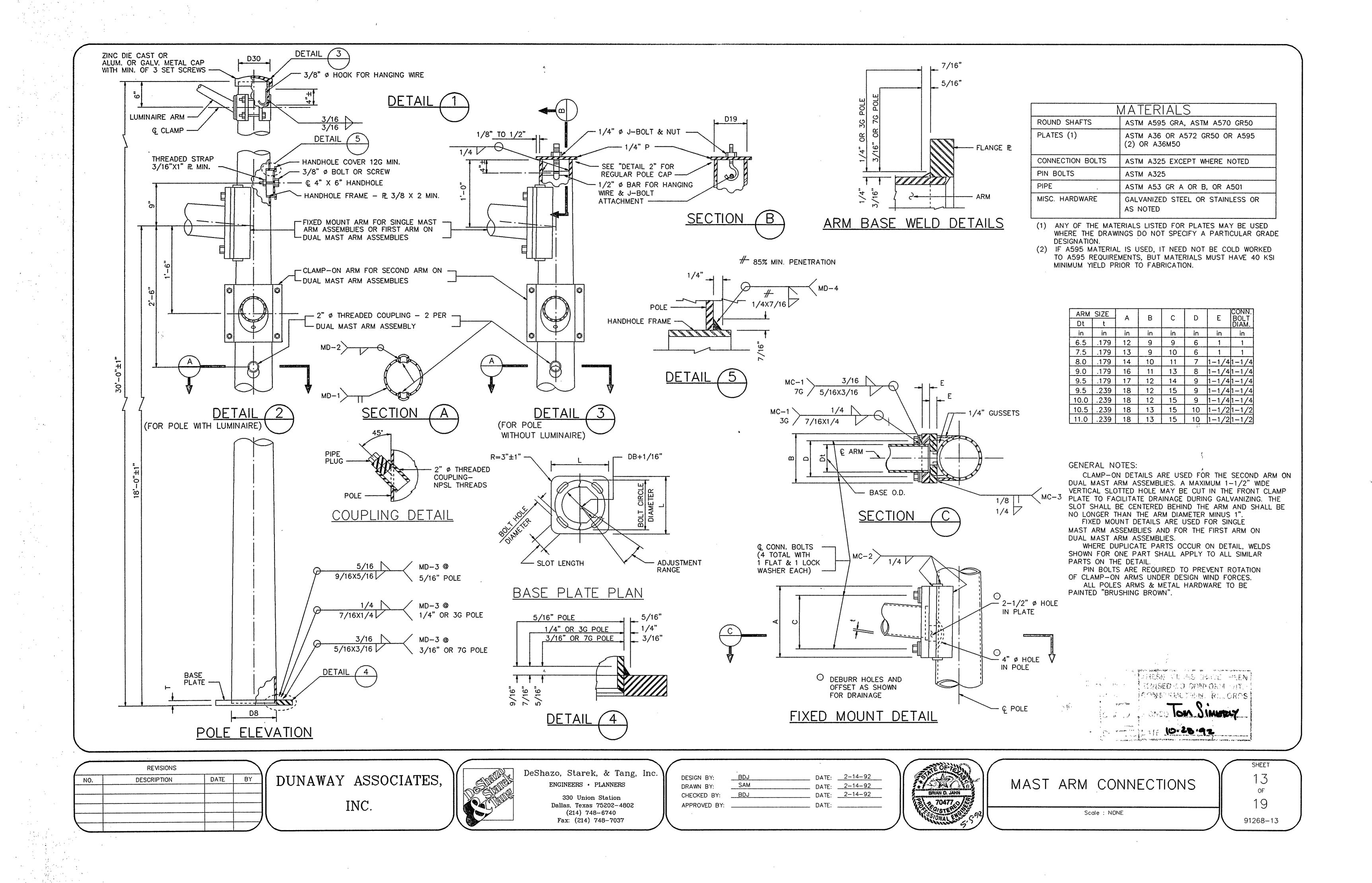


TRAFFIC SIGNAL
POLE FOUNDATIONS

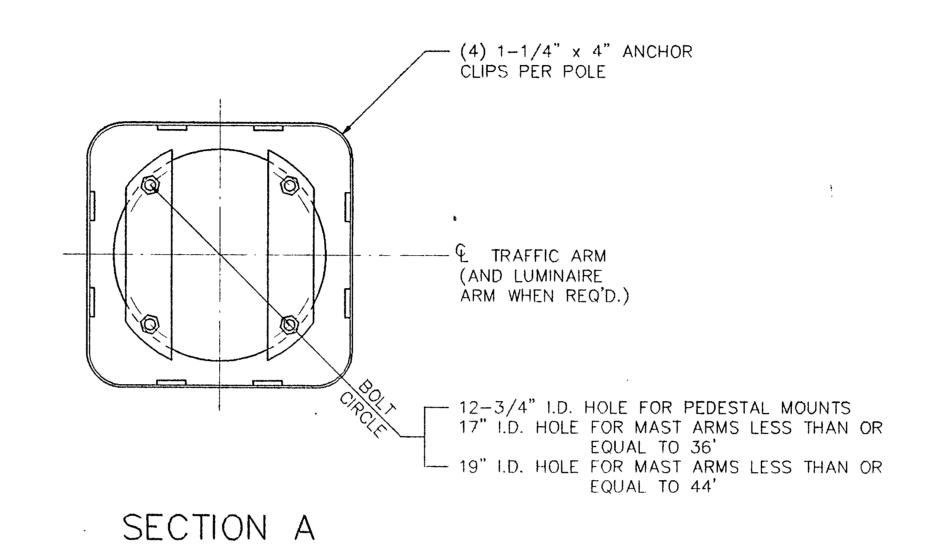
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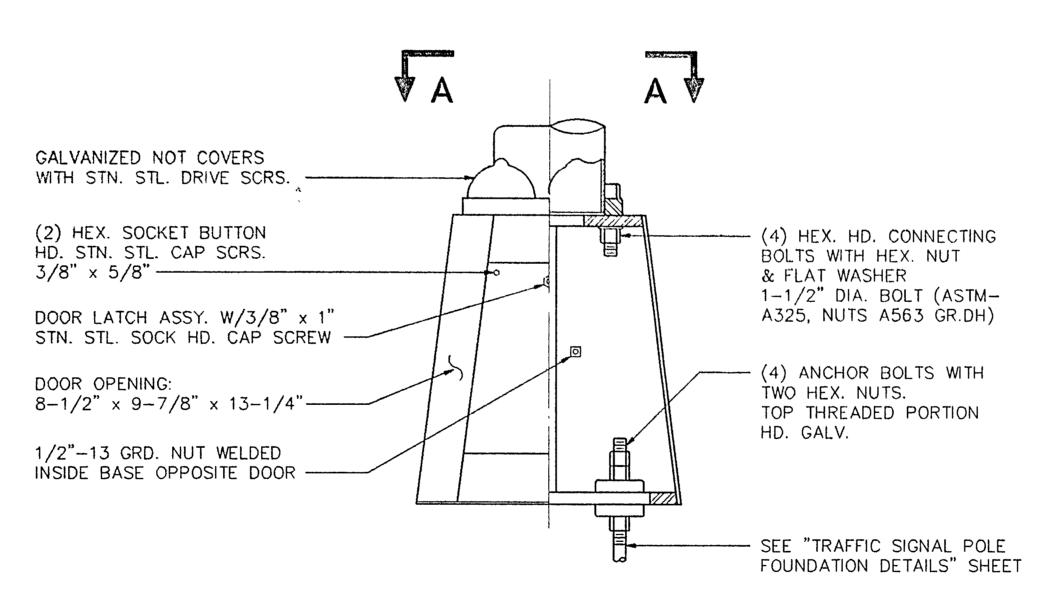
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TRANSFORMER BASE MOUNTING DETAILS

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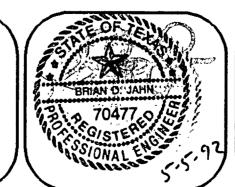
DUNAWAY ASSOCIATES, INC.



DeShazo, Starek, & Tang, Inc.
ENGINEERS • PLANNERS

330 Union Station
Dallas, Texas 75202-4802
(214) 748-6740
Fax: (214) 748-7037

| DESIGN BY: DRAWN BY: CHECKED BY: APPROVED BY: | BDJ BBP BDJ | DATE: | 3-11-92 3-11-92 3-11-92 |
|---|-------------------|-------|-------------------------------|
| | - | | |



MAST ARM
POLE DETAILS

Scale : NONE

SHEET

14

OF

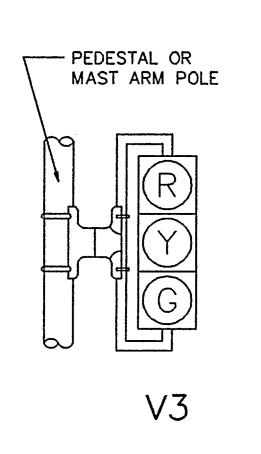
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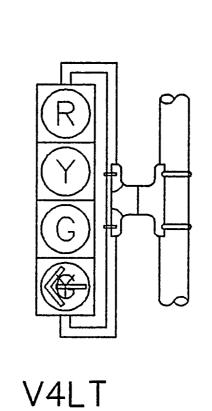
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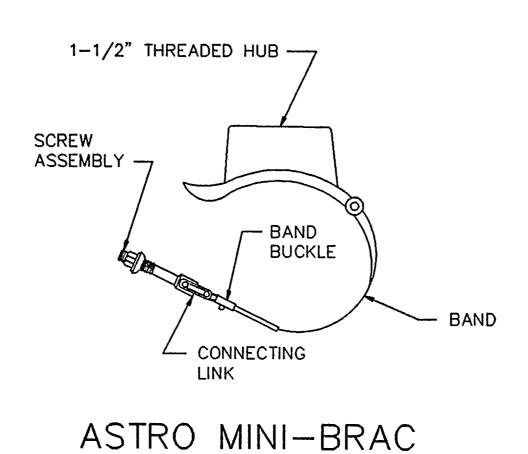
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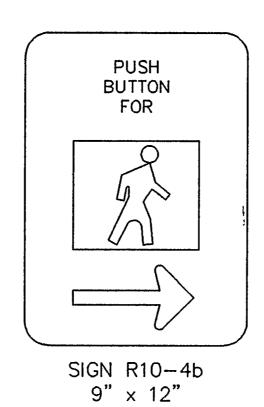
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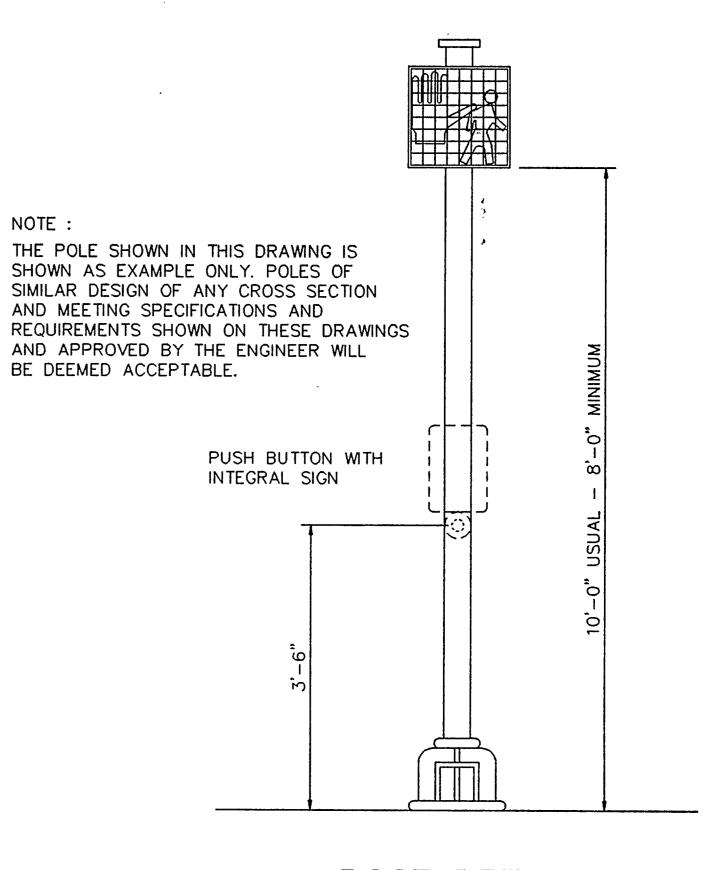




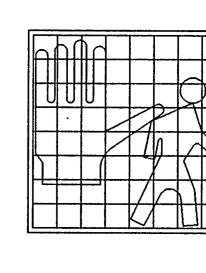
PEDESTRIAN PUSH BUTTON SIGN DETAILS

"T" CONDULET

2 WAY BEHIND SIDE OF POLE MOUNT FOR PEDESTRIAN SIGNALS



POST DETAIL



PEDESTRIAN SIGNAL HEAD IDENTIFICATION

NOTES:

- 1. ALL SIGNAL HEAD LENSES SHALL BE 12" IN DIAMETER.
- 2. VEHICLE AND PEDESTRIAN SIGNAL HEADS SHALL BE MOUNTED WITH "ASTRO-BRACS" AND APPROPRIATE TUBING, PAINTED BLACK. ALL SIGNALS TO BE BLACK, ALL LENSES TO BE GLASS.
- 3. ALL VISORS SHALL BE TUNNEL VISORS.
- 4. ALL POLE MOUNTED VEHICLE AND PEDESTRIAN SIGNAL HEADS SHALL BE INSTALLED ON THE AWAY-FROM-TRAFFIC SIDE OF THE PEDESTAL OR MAST ARM POLE.
- 5. ALL SIGNAL HEADS WILL BE PROVIDED WITH BLACK 5" POLYCARBONATE VACUUM FORMED BACKPLATES.
- 6. ALL WIRING FOR VEHICLE AND PEDESTRIAN SIGNALS SHALL BE TOTALLY ENCLOSED WITHIN THE SIGNAL MOUNTING HARDWARE.
- 7. ALL DAMPING DEVICES SHALL BE 18" TO 2' WIDE BY 4' IN LENGTH.
- 8. ALL PEDESTRIAN SIGNAL HEADS AND PUSH BUTTON SIGNS SHALL DISPLAY THE SYMBOLIZED MESSAGES SHOWN ON THIS SHEET.
- 9. SYMBOLIZED MESSAGE HIGHT SHALL BE 10 INCHES MINIMUM.
- 10. PROVIDE DURO TEST 135 WATT SAVER LAMPS IN VEHICLE SIGNALS.
- 11. PROVIDE DURO TEST 60 WATT SAVER LAMPS IN PEDESTRIAN SIGNALS.



ASTRO MINI-BRAC -

REVISIONS DUNAWAY ASSOCIATES, DATE BY DESCRIPTION INC.

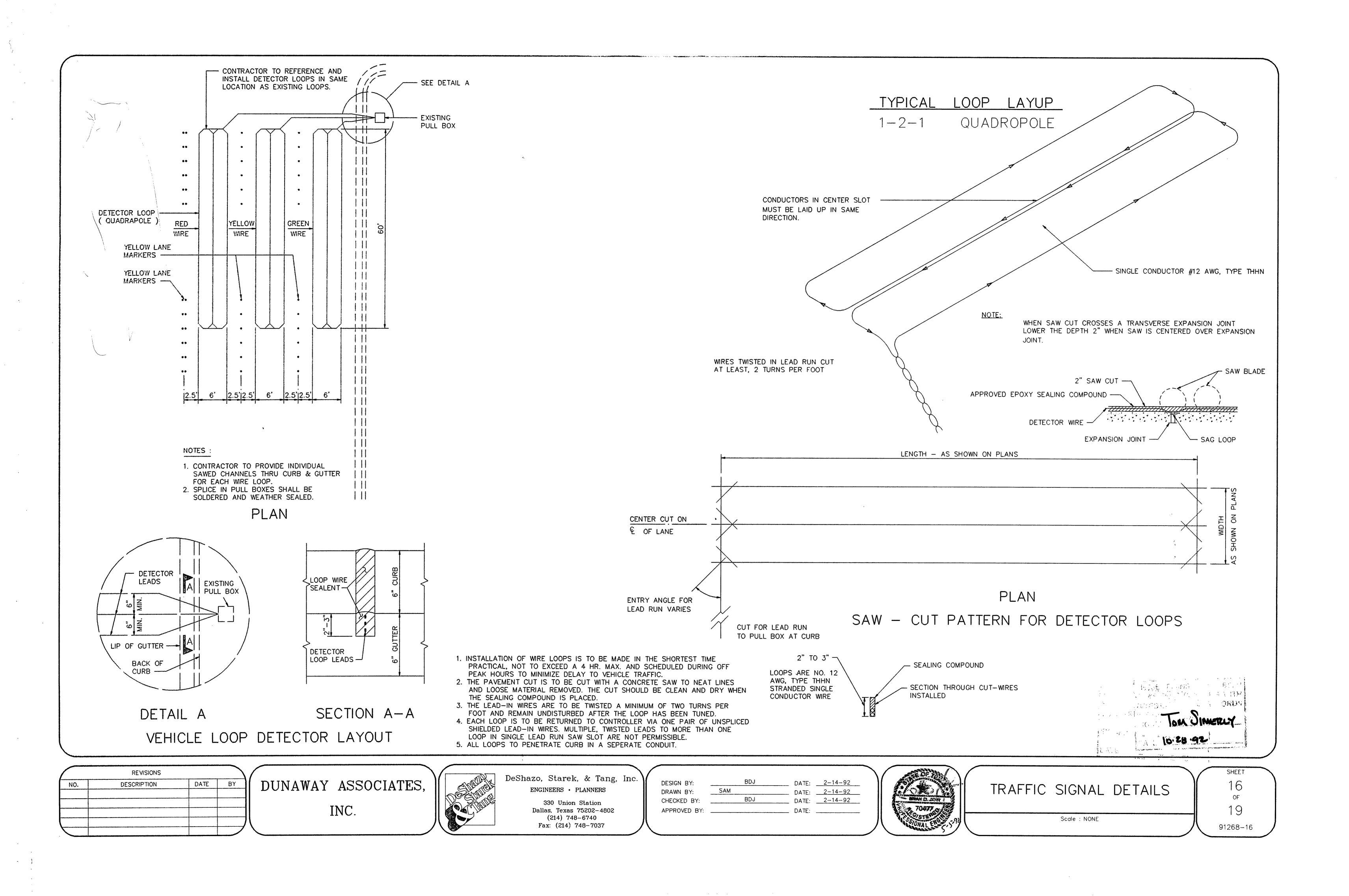


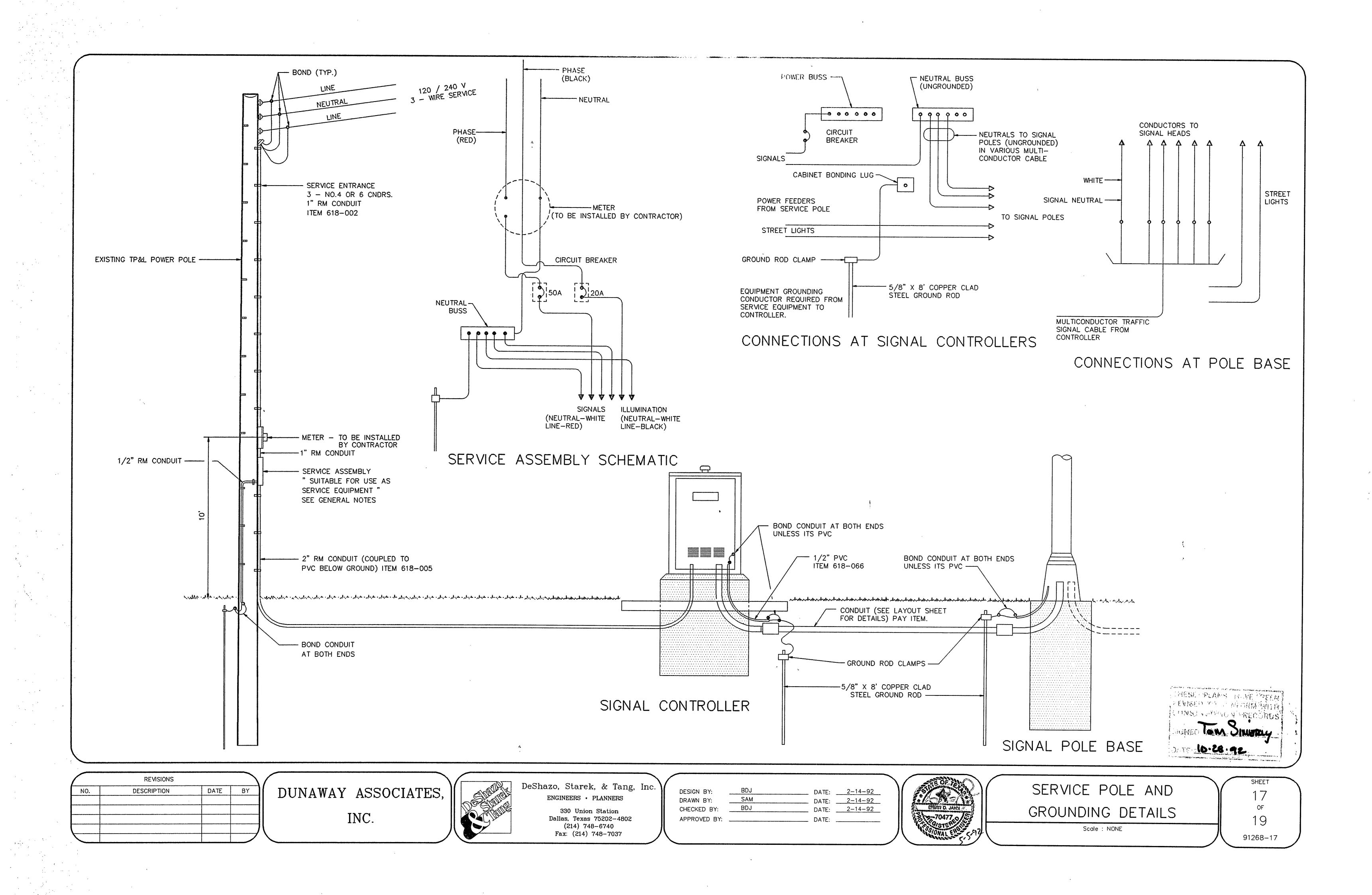
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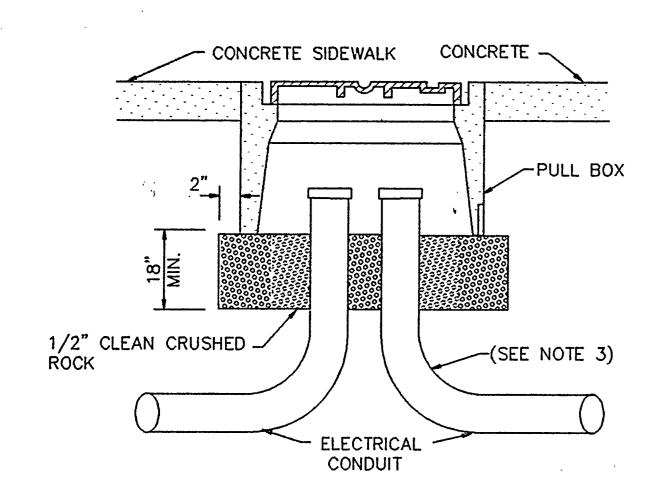
> 330 Union Station Dallas, Texas 75202-4802 (214) 748-6740 Fax: (214) 748-7037

| | | | | 1 | |
|--------------|-----|-------|-------|---------|--|
| DESIGN BY: | BDJ | | DATE: | 2-14-92 | |
| DRAWN BY: | SAM | ····· | DATE: | 2-14-92 | |
| CHECKED BY: | BDJ | ···· | DATE: | 2-14-92 | |
| APPROVED BY: | | | DATE: | | |
| | | | | | |

TRAFFIC SIGNAL HEAD IDENTIFICATION

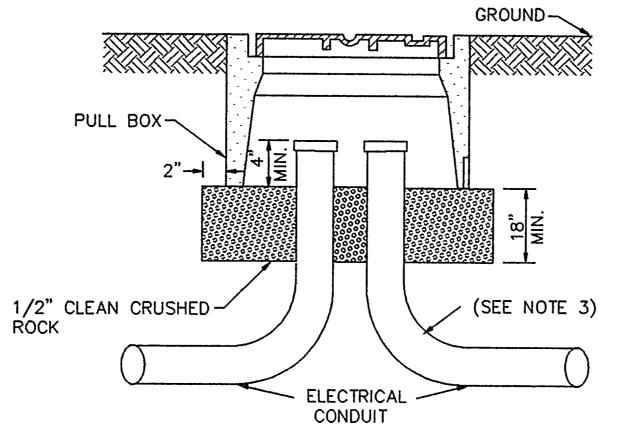




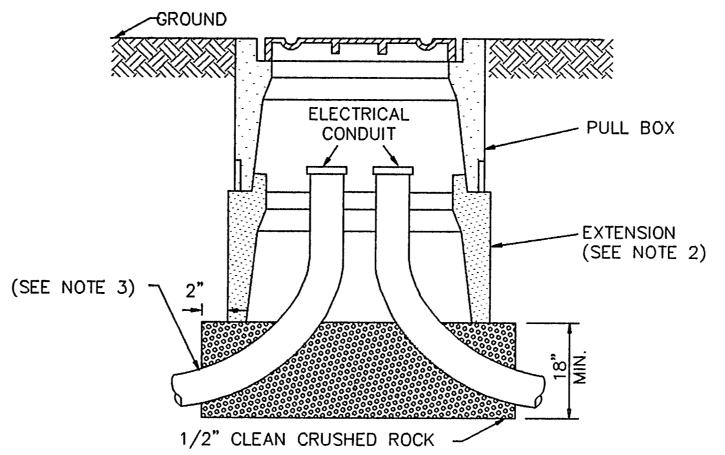


TYPICAL PULL BOX AND CONDUIT

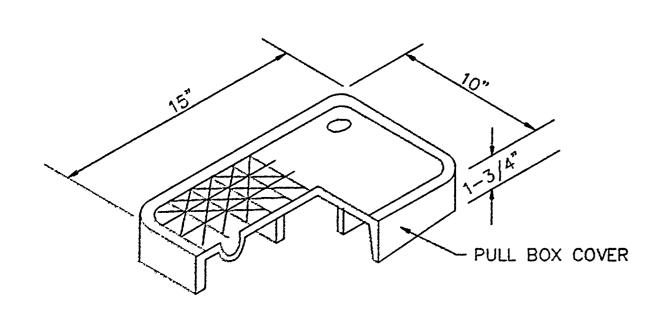
DETAILS IN EXISTING SIDEWALK

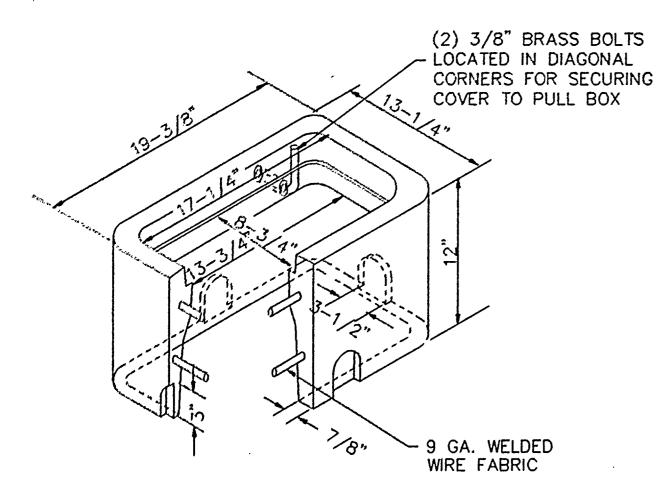


TYPICAL PULL BOX AND CONDUIT DETAILS PLACED IN GROUND

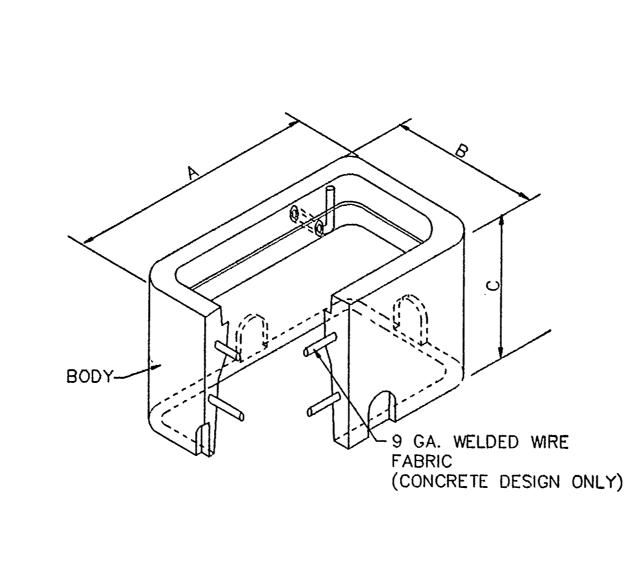


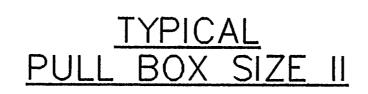
TYPICAL PULL BOX AND CONDUIT DETAILS WITH EXTENSION







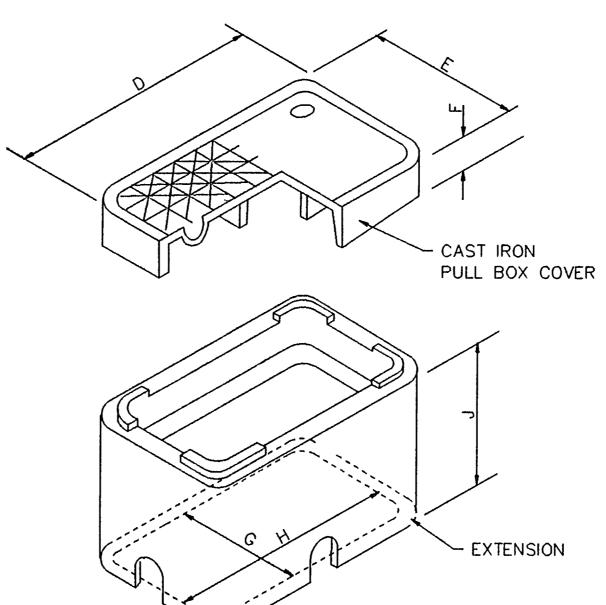




NOMINAL PULL BOX SIZE II DIMENSIONS

| PULL BOX CONSTRUCTION | PULL BOX DIMENSIONS | | CAST IRON PULL BOX LID DIMENSIONS | | | | |
|-----------------------|------------------------|-----|-----------------------------------|---------|---------|----|--|
| MATERIAL | Α | В | С | D | E | F | |
| CONCRETE | 25" | 15" | 12" | 21 3/4" | 11 3/4" | 2" | |

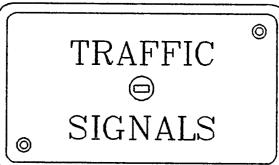
THE DIMENSIONS SHOWN IN THE SCHEDULE ABOVE MAY VARY SLIGHTLY BY MANUFACTURER'S DESIGNS



| PULL BOX EXTENSION DIMENSIONS | | | | |
|-------------------------------|---------|---------|--|--|
| G H J | | | | |
| 12 1/4" | 22 1/4" | 10 1/4" | | |

NOTES:

- (1) IF SPECIFIED IN THE PLANS, A 1/2" X 8'-0" GROUND ROD SHALL BE INSTALLED INSIDE THE PULL BOX. THE COST AND INSTALLATION OF THIS ROD SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE PULL BOX.
- (2) IF SPECIFIED, THE PULL BOX EXTENSION SHALL BE INSTALLED AT THE LOCATIONS SHOWN IN THE PLANS. THE COST AND INSTALLATION OF THE PULL BOX EXTENSION SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE PULL BOX.
- (3) CONDUIT BENDS AS SHOWN ARE DIAGRAMMATIC AND SHALL CONFORM TO NATIONAL ELECTRICAL CODE.
- (4) SEE NORTH CENTRAL TEXAS STANDARD CONSTRUCTION SPECIFICATIONS FOR ADDITIONAL INFORMATION CONCERNING THE MATERIALS AND INSTALLATION OF THE PULL BOX, EXTENSIONS AND CONDUITS.
- (5) WHEN A PULL BOX IS INSTALLED BY THE GRADING OR SURFACING CONTRACTOR, THE PULL BOX COVER LEGEND SHALL BE "TRAFFIC SIGNALS", UNLESS OTHERWISE SPECIFIED IN THE PLANS.
- (6) THE COMPLETE PULL BOX INSTALLATION SHOULD BE BUILT TO FIT EXISTING FIELD CONDITIONS. THE PULL BOX SHOULD BE PLACED A MIN. OF 2'-0" BEHIND CURB AND SHALL PRESENT A NEAT, WORKMAN LIKE APPEARANCE. THE COST FOR THE REPLACEMENT OF EXISTING SIDEWALK MATERIAL SHALL BE INCLUDED IN THE UNIT PRICE BID FOR STRUCTURAL CONCRETE.
- (7) COVERS FOR PULL BOX SHALL BE CAST IRON WITH TEXT.
- (8) ALL PULL BOXES SHALL BE CONSTRUCTED OF CAST IRON MATERIALS.



TYPICAL PULL BOX COVERS

HELE PLANS MOVE BEEN MITH COND LOCAL TO NOT DIVINE RECORDS

| | REVISIONS | | Ì |
|-----|-------------|------|---|
| NO. | DESCRIPTION | DATE | BY |
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| DESIGN BY: DRAWN BY: CHECKED BY: APPROVED BY: | BDJ SAM BDJ | DATE: | 2-14-92 2-14-92 2-14-92 |
|---|-------------------|-------|-------------------------------|
| APPROVED BY: | | DATE: | |
| | | | |



PULL BOX DETAILS

Scale : NONE

18 of 19

