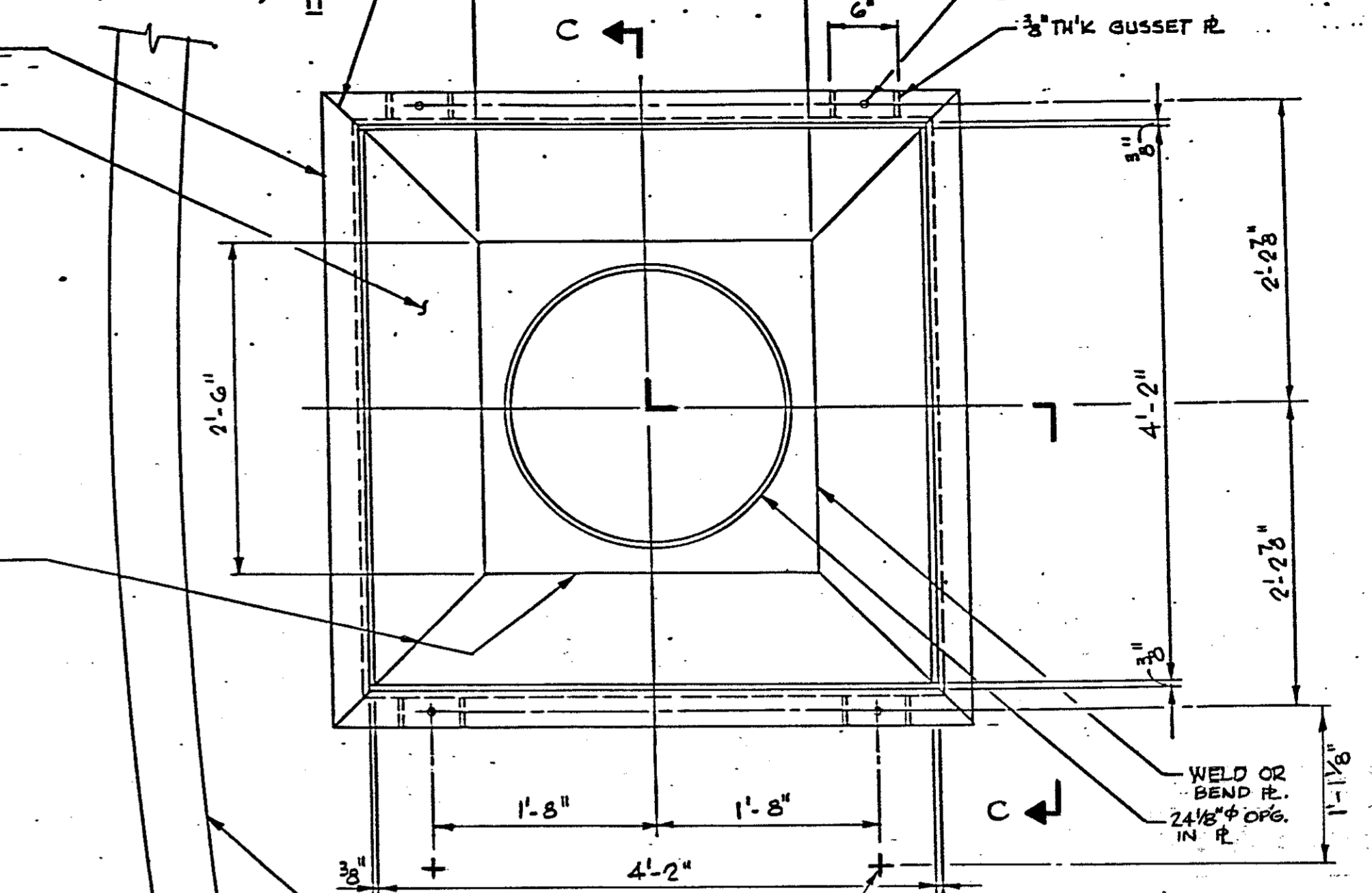


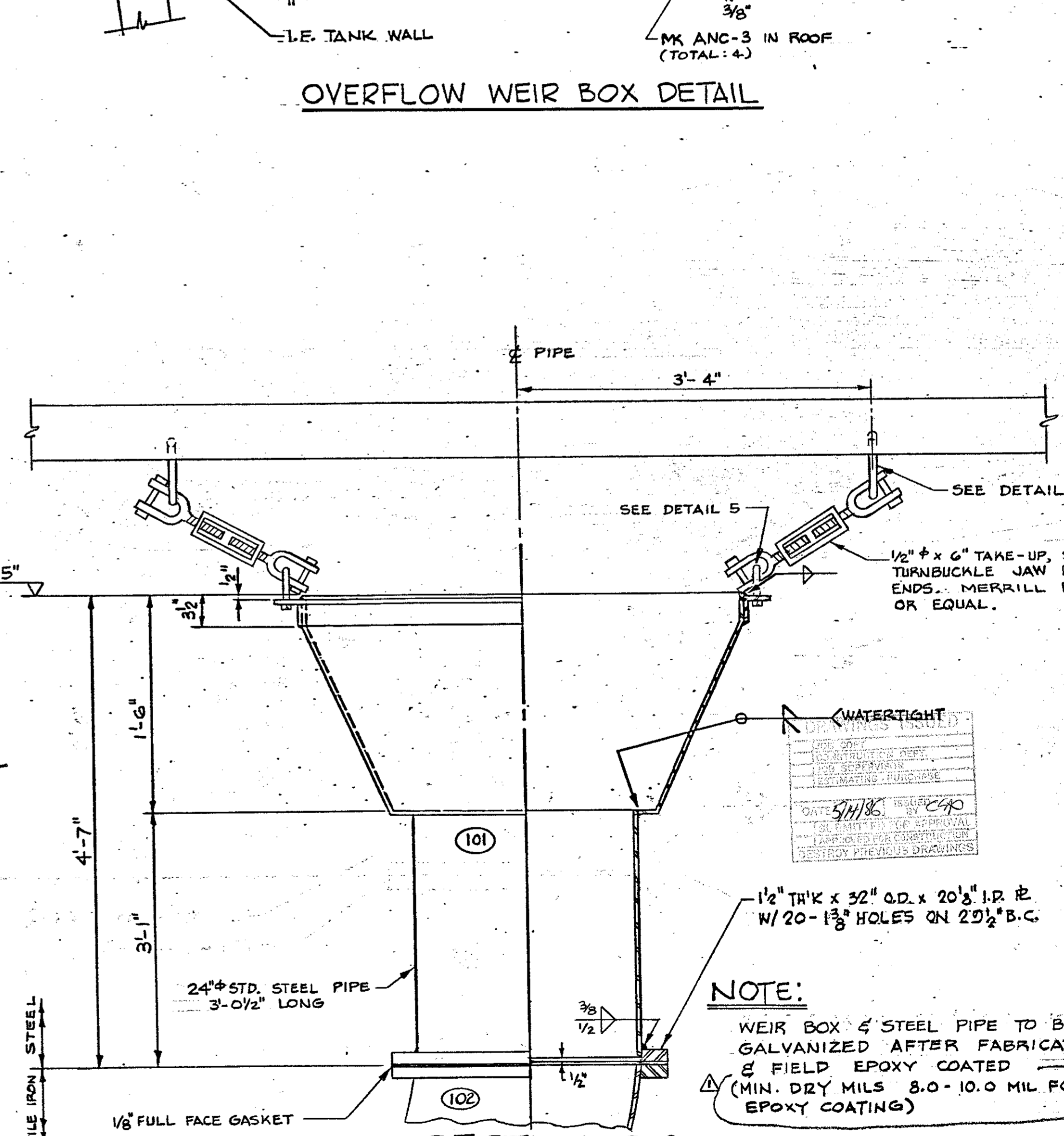
PIPING NOTES:

1. ALL DUCTILE IRON PIPING TO HAVE 2 COATS OF EPOXY (ONE SHOP & ONE FIELD COAT) ON OUTSIDE FACE AND CEMENT LINED WITH A SEAL COAT OF BITUMINOUS MATERIAL ON INSIDE FACE.
2. TWO OVERFLOW PIPES W/ WEIR BOXES & BRACES REQUIRED. QUANTITIES SHOWN ARE FOR ONE OVERFLOW ONLY.



OVERFLOW PRESTRESSING PROCEDURE

1. WELD CLAMPS TO STRESS R. USING E70XX ELECTRODES. ALL WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.1-81.
2. WRAP WIRES OVER OVERFLOW, MAKING SURE WIRES DROP INTO SLOTS IN CLAMPS.
3. INSTALL TOP HALF OF CLAMPS & TIGHTEN WITH BOLTS.
4. CUT WIRES 1\"/>



NOTE:
WEIR BOX & STEEL PIPE TO BE GALVANIZED AFTER FABRICATION & FIELD EPOXY COATED (MIN. DRY MILS 8.0-10.0 MIL FOR EPOXY COATING)

REVISIONS			
NO.	DATE	DESCRIPTION	BY
1	5/13/83	REVISED SECT. C-C	RAO

PRELOAD		
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WORKING DRAWING		
ONE 6.0 M.G. WATER STORAGE TANK		
ADDISON, TEXAS		
OVERFLOW & WEIR BOX DETAILS		
DRAWN: JD	SCALE: N.T.S.	CONTRACT NUMBER: 86 PE 004
DESIGNED: FD		DRAWING NUMBER: TEX.
CHECKED: RAO	DATE: 4-24-86	NUMBER: 83-007-5