

## GENERAL NOTES

1. The type of SGT unit will be specified elsewhere in the plans. (Numbers in circles indicate post position.)

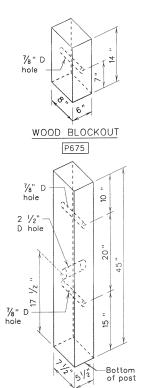
Type 1 Posts 1 th 2 Posts 3 thru 8

Type 1 Posts 1 th 1 Posts 1 th 2 Posts 5 th 8

Type LIPosts 1 thm 8

2. Wood posts are required with this guardrailend treatment.

- 3. All bolts, nuts, cable assemblies, cable anchors, steel tubes & bearing plates shall be galvanized.
- 4. For non-curb installations, the MBGF will be flared at a rate of 25 1 over the first 50 foot of the system to prevent the terminal head from encroaching on the shoulder. The flare may be decreased or eliminated for specific installations if directed by the Engineer. A 25 1 flore rate will be used at curb sections, beginning at post number 5 and ending at post number one.
- 5. The steel tubes shall not protrude more than 4 inches above ground. Site grading may be necessary to meet this requirement.
- 6. The steel tubes may be driven with an approved driving head. They shall not be driven with the wood post in the tube. If the steel tubes are placed in drilled holes, the backfill material, must be satisfactorily compacted to prevent tube settlement.
- 7. When rock excavation is encountered, a 12 inch diameter post hole, 20 inches deep, may be used if approved by the Engineer. Granular material will be placed in the bottom of the hole approximately 2  $\frac{1}{2}$  inches deep to provide drainage. The steel tube sleeves will be field cut to 20 inches in length, placed in the hole and backfilled with adequately compacted material excavated from the hole.
- 8. The breakaway cable assembly must be taut. A locking device,(vice grips of channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.
- The wood blockouts shall be toe nailed to the rectangular wood posts to prevent them from turning when the wood shrinks.
- 10. For curb installations, the soil tubes and posts shall be installed at the proper ground elevation behind the curb. The posts will then require field drilling new holes to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed if directed by the Engineer.
- 11. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA)
- 12. A special site evaluation should be considered, prior to using this end treatment where there is less than 25 feet between the outlet side of the end treatment and any adjacent driving lane.



Type I - post 1 tru 2 O
Type II - post 1 tru 4 O
Type III - post 1 tru 8 O
All measurements should be

taken from bottom of posts.

BILL OF MATERIAL уре Code DESCRIPTION # #1 Deep Beam Guardrail (26' 6 - (1/2" Ca.) E1200 #2 Deep Beam Guardrail (26' (12 🎉 1') E1205 Steel Tube - 6 x "8 x " x 3/16/8 2 F730 2 Steel Tube - 6 x "8 x " x ¾ 5 4 6 E735 0 2 6 | Soil Plate - 18 x 24 x 1/4 SP600 0 2 8 Wood Posts - 5 1/2 1/x 7 1/2 1/x 45 " P650 2 4 0 Wood CRT Posts - 6 "x 8 "x 72 P671 6 Wood Blockouts - 6 x" 8 x"14 6 1 Pipe Sleeve - 2 Std. Pipe x 5 1/2" E740 Bearing Plate x5/√8' x 8' E750 E761 Cable Anchor Box Cable Assembly F770 E780 Groundline Strut E3005 Impact Head HARDWARE 5/8" x 7 1/2" Hex Hd. Bolt B580754 5/8" x 9 1/2" Hex Hd. Bolt (Top of Tubes) 8 B580954 23 5/8" Washers W050 15 5/8" x 10 "HGR Post Bolt (Post 2) B581002 16 5/8" x 1 1/4 "HGR Splice Bolt B580122 16 6 %" x 18 " HGR Post Bolt (Posts 3 thu 8 B581802 %" HGR Nut (16-Spl, 7-Posts, 2-Strut, N050 27 45 2 ea. at Tube 3 (h)ru 8 () 3/8" x 3 " Lag Screw E350 2 2 2 1 'Hex Nut (Anchor Cable) N100 2 1 "Washer (Anchor Cable) W100 2 1 1 1 Object Marker - (18 x 18 ) E3151



(BEST 350)

SGT(5)-97

FILE:	SGT597.dgn		DN:	MAM	ck: MAN	A I	ow: BR	CK: M	MA	NEG:	
ORIG DATE:	FEBURARY	1997		DIST	FED REG		FEDERAL AID PROJECT .				SHEET
	REVISIONS				6						28
				COUNTY				CONTROL	SECT	JOB	HIGHWAY

R = Radius D = Dameter