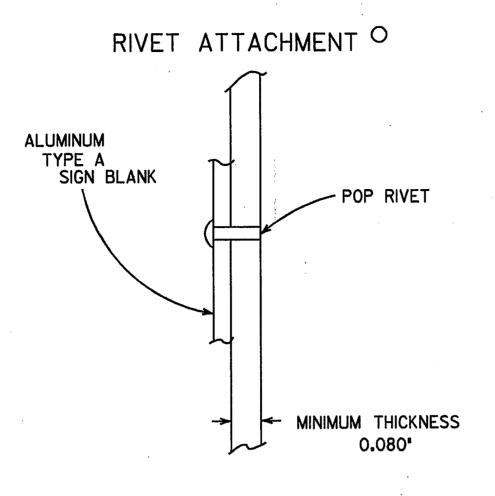
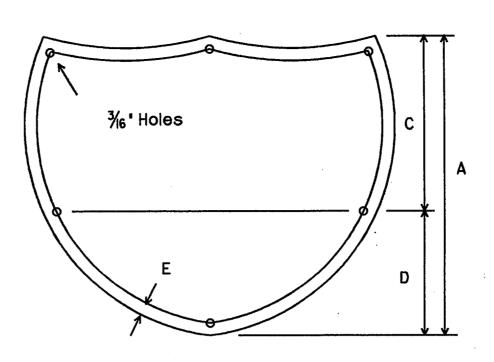
TYPICAL ATTACHMENT OF ROUTE MARKERS AND "EXIT ONLY" PANELS TO GUIDE SIGNS



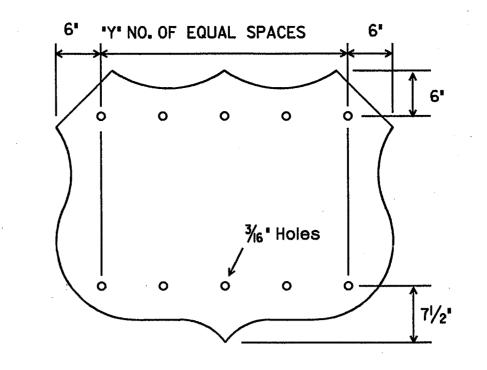
ALUMINUM GUIDE SIGNS (SHEET ALUMINUM PANELS)

SIGN BLANK PUNCHING DETAILS FOR ROUTE MARKERS WHEN ATTACHED TO GUIDE SIGN



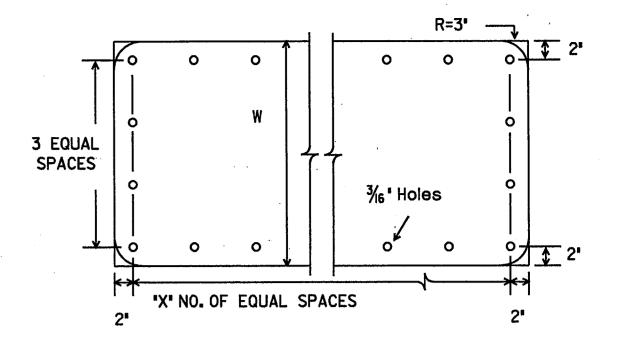
INTERSTATE ROUTE MARKERS

Α	С	D	E
36	_. 2I	15	11/2
48	28	20	13/4



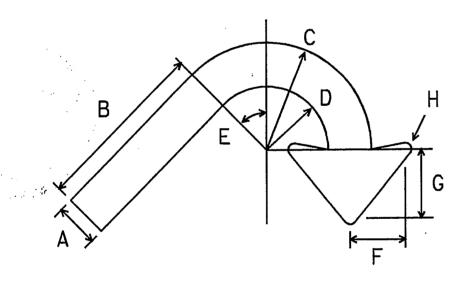
U.S. ROUTE MARKERS

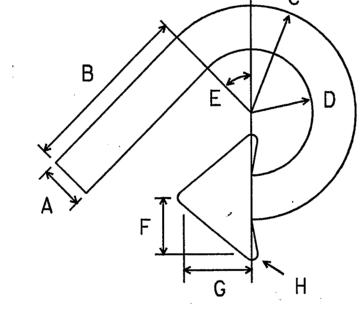
Sign Type	"Y"
MI-4D2	2
MI-4D3	3
MI-4E2	3
MI-4E3	4
MI-4F2	4
MI-4F3	5



STATE ROUTE MARKERS

No. of Digits	W	X
4	24	4
4	36	5
4	48	6
3	24	3
3	36	4
3	48	5



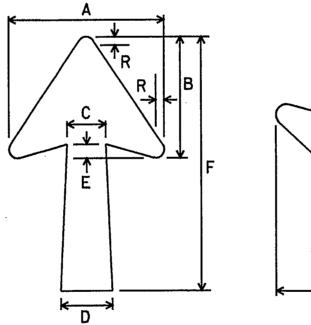


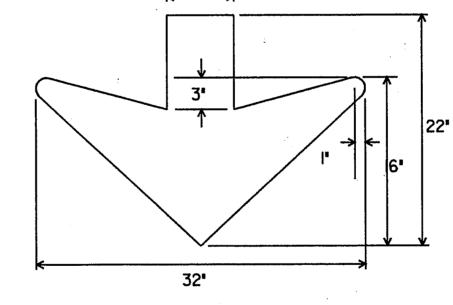
E3 and E3a

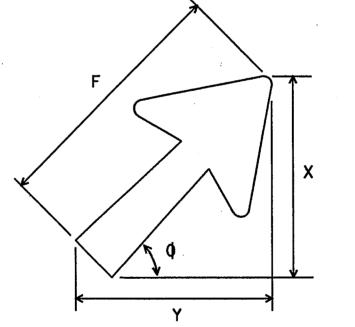
E4 and E4a

· · · · · · · · · · · · · · · · · · ·									
CODE	USED ON SIGN NO.	Α	В	С	D	E	F	G	Н
E-3 & E-4	E5-3 and E5-4	5	20	12	7	450	61/2	8	3/4
E-3a & E-4a	E5-3a and E5-4a	31/2	14	81/2	5	450	41/2	51/2	1/2

ARROW DIMENSION DETAILS







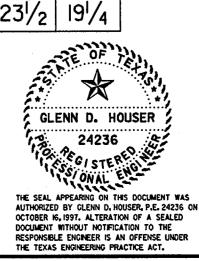
Type A or Type B

Type C

		ARROW DIMENSIONS IN INCHES												
									ф =	30°	φ =	45°	ф =	60°
CODE	LETTER SIZE	Α	В	C	D*	E	F*	R	X	Y	Χ	Y	X	Y
A-I	8" Caps	151/8	119/16	33/4	5	15/16	241/4	13/16	155/8	221/4	191/8	191/8	223/8	155/8
A-2	13 1/3" U.C., 10-12" Caps	181/4	14	41/2	6	11/2	291/4	3/4	181/2	27	23	23	27	19
A-3	16" U.C.	221/4	17	53/8	71/8	13/4	35 1/8	ı	225/8	323/4	28	28	32¾	223/4
B-I	8-10" Caps	141/4	913/16	33/8	41/2	15/16	171/4	3/4	121/2	161/4	14	14	16 ¹ / ₈	121/2
B-2	13 1/3" U.C., 12" Caps	171/2	113/4	43/8	55/8	11/2	201/4	7 /8	151/2	191/8	165/8	165/8	19	151/2
B-3	16" U.C.	217/8	141/4	5	63/4	13/4	25		191/8	231/2	203/8	203/8	231/2	191/4

WHERE AN ARROW IS REQUIRED ON A GUIDE SIGN WHICH HAS A HEIGHT OF 2'-0' AND WHICH IS USUALLY ERECTED ON RAMPS AND CROSSROADS AT INTERCHANGES, THE ARROW SHALL BE TYPE B-I.

* RECOMMENDED DIMENSIONS: TAPER SHOULD BE HELD CONSTANT FOR LONGER OR SHORTER SHAFT LENGTHS.



SPECIFICATION REFERENCE TABLE MATERIALS AND TEST SPECIFICATIONS (D-9) ALUMINUM SIGN BLANKS

D-9-7120 SIGN HARDWARE FLAT SURFACE REFLECTIVE SHEETING, TYPE C (HIGH SPECIFIC INTENSITY)

GENERAL NOTES:

Route markers attached to guide signs shall be one piece sheet aluminum alloy conforming with Department Specification "Aluminum Signs (Type A). Sketches shown are examples only.

Screws and washers shall be used unless otherwise noted in the plans. Screws or bolts, nuts and washers shall be stainless steel or aluminum.

Arrows shall be cut-out reflective sheeting (Type C) applied directly to sign background, or reflective sheeting (Type C) applied to one piece 0.063 inch thick sheet aluminum alloy conforming with Department Specification "Aluminum Signs (Type A)." Attachment of arrows applied to sheet aluminum alloy shall be as illustrated for sign blanks.

> FINAL RECORD **DRAWING**

D-9-7110

ISSUE DATE: 04-09-97

STANDARD PLANS

Date: 12/25/99



ARROW AND ROUTE MARKER ATTACHMENT DETAILS FOR GUIDE SIGNS

IM(2)-93 (MOD.)

ORIG DRAW DATE:	July 1990	DNt-	LR	CK2-	DW:-	DN	CK:-		NEG NO.		
	REVISIONS		STATE DISTRICT	FEDERAL REGION	····	FEDER	al aid proje	CT		SHEET	
9-93 Ⅱ-96 △				6				-		32	
4-970		·		COUNTY	,		CONTROL	SECTION	J08	HICHWAY	