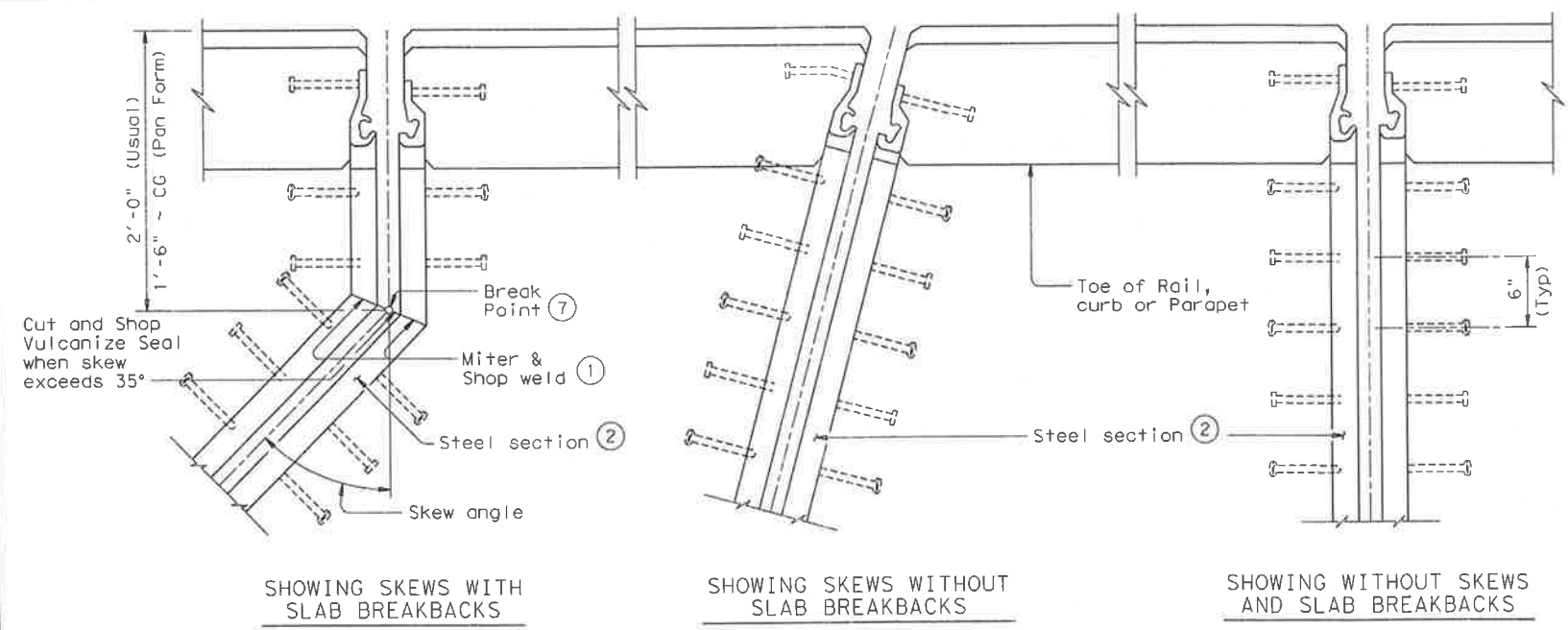
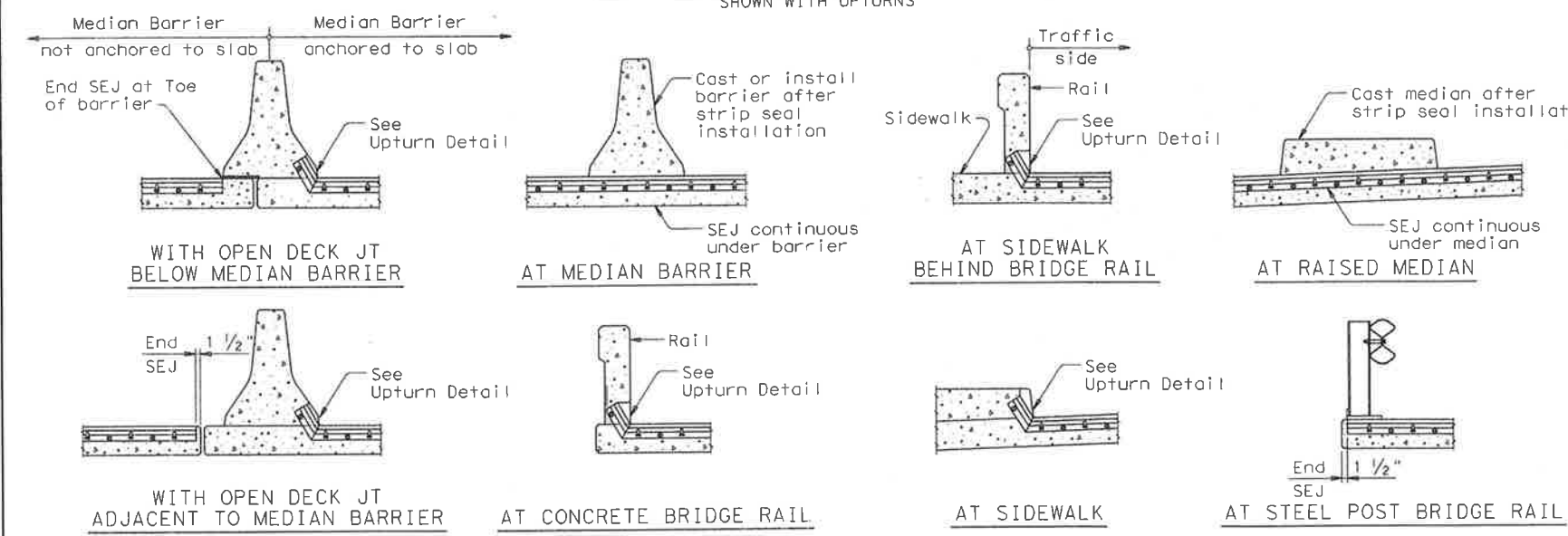


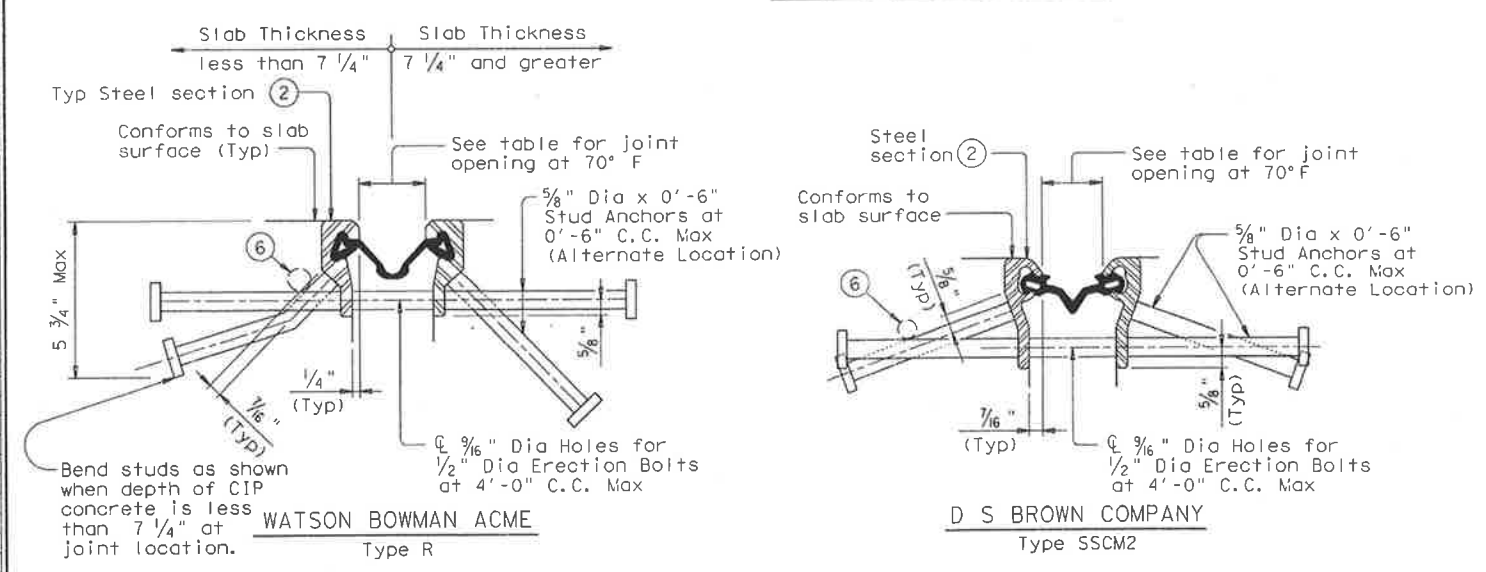
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**PLANS OF END CONDITIONS**  
SHOWN WITH UPTURNS

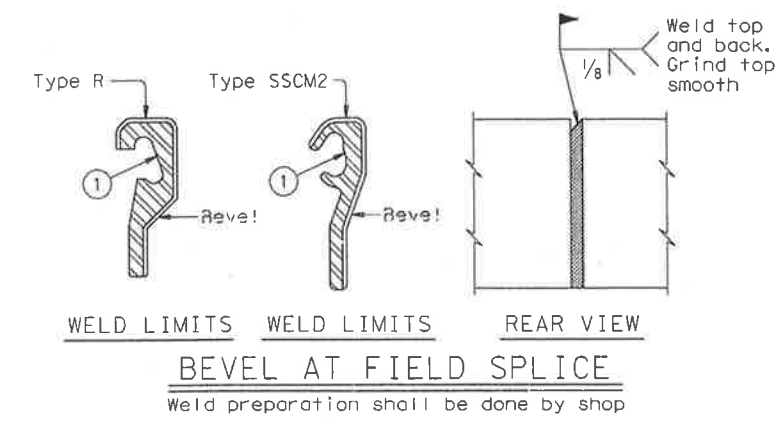


**TYPICAL SECTIONS ⑤**



**SECTIONS THRU SEALED EXPANSION JOINT**

TABLE OF SEALED EXPANSION JOINT INFORMATION					
MANUFACTURER	STEEL SECTION ②	NEOPRENE STRIP SEAL			
		4" JOINT		5" JOINT	
		Seal Type	Joint Opening ③	Seal Type	Joint Opening ③
D. S. Brown	Type SSCM2	A2R-400	1 3/4"	A2R-XTRA	2"
Watson Bowman Acme	Type R	SE-400	1 3/4"	SE-500	2"



**FABRICATION NOTES:**  
Corresponding sections of Sealed Exp Jts shall be temporarily shop assembled, checked for fit, and match marked for shipment.  
Erection holes shall be punched so as to line up when Sealed Exp Jts are in their final position.  
Weld studs in accordance with AWS D1.1.  
The neoprene seal shall be continuous and included in the price bid for Sealed Exp Jt.  
Steel sections shall be shipped in convenient lengths of 24'-0" Max and 10'-0" Min unless otherwise necessary for stage construction or widenings. One shop splice will be permitted in each shipping length provided no piece is less than 2'-0" in length and sufficient studs are added to limit the stud to shop or field splice distance to 2" Min and 4" Max.  
Shop and field splices shall be made by butt welding with areas in contact with seal to be ground smooth.  
Paint portions of steel sections not in contact with concrete with the primer specified for System II paint.  
Shop drawings for the fabrication of Sealed Expansion Joints will not require the Engineer's approval if fabrication is in accordance with the details shown on this standard.  
An SEJ Layout which identifies location of each steel section shall be developed. Permanently mark each steel section in accordance with the SEJ Layout.

**CONSTRUCTION NOTES:**  
The Contractor shall arrange for securing the Sealed Exp Jt in position, and placing to the proper grade and alignment by welding braces to adjacent reinf steel, to prestressed beam stirrups, or to anchors cast in concrete diaphragms. Cost of temporary bracing is to be included in the price bid for Sealed Exp Jt.  
After bracing and welding the steel section, remove the erection bolts and spacers and seal erection holes before placing concrete.  
Seal cavity shall be cleaned and prepared for seal installation as per the manufacturer's suggested installation procedures.

**GENERAL NOTES:**  
Sealed Exp Jts shall be provided in the size and at locations shown on plans.  
Minimum slab and overhang thickness required for the use of SEJ-A is 6 1/2".

- Remove all burrs which will be in contact with seal prior to making splice.
- Shape of steel section shown is typical. Variations in sections must be approved by the Engineer.
- These openings are also the recommended minimum installation openings.
- Reduce for sidewalk or parapet heights less than 6".
- Other conditions affecting the joint profile should be noted elsewhere.
- Transverse bars in conflict with SEJ studs in either the bridge slab or approach slab shall be moved to rest at the junction of the studs.
- See Span details for location of break point.

Texas Department of Transportation  
Bridge Division

**SEALED EXPANSION JOINT  
TYPE A  
WITHOUT OVERLAY**

**SEJ-A**

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